



Parts Manual



Conquest 4WD Series Garden Tractors & Mower Decks

23HP Product

| Mfg. No. | Description |
|----------|--|
| 1695415 | Conquest, 23HP B&S Hydro 4WD |
| 2690679 | Conquest, 23HP Hydro 4WD RMO and 50" Mower Deck (CE/Export) |
| 2690744 | Conquest, 23HP Hydro 4WD RMO and 50" Mower Deck |

Mower Decks

| Mfg. No. | Description |
|----------|----------------|
| 1695395 | 50" Mower Deck |

Not for
Reproduction

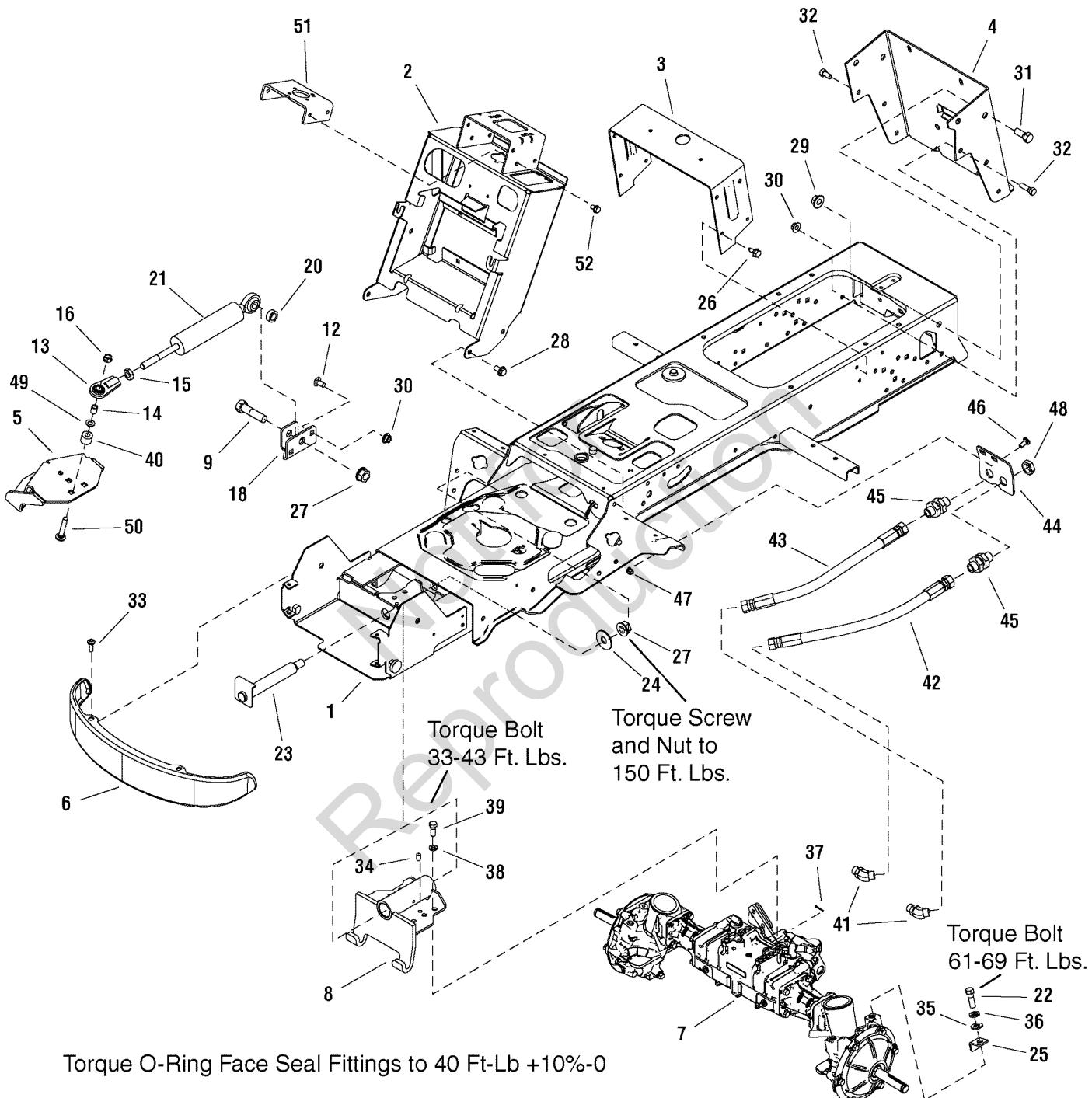
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Frame & Front Axle Group - 4WD

987590

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

1695415 - Conquest

2690679 - Conquest

2690744 - Conquest

Frame & Front Axle Group - 4WD

| REF NO | PART NO. | QTY. | DESCRIPTION |
|--------|------------|------|--|
| 1 | 1734731ASM | 1 | FRAME ASSEMBLY, Front & Rear 4WD |
| 2 | 1733139ASM | 1 | TOWER & SUPPORT ASSEMBLY |
| 3 | 1723528ASM | 1 | SUPPORT, Seat Deck |
| 4 | 1722602ASM | 1 | BACKPLATE, Hitch |
| 5 | 1733918ASM | 1 | BRACKET ASSEMBLY, Steering 4WD |
| 6 | 1721805ASM | 1 | BUMPER, 4GA |
| 7 | 1733480SM | 1 | AXLE ASSEMBLY, Front |
| 8 | 1734241ASM | 1 | PIVOT ASSEMBLY, Axle w/Bushings |
| 9 | 1960755SM | 1 | CAPSCREW, Hex Head, 5/8-11 x 2-1/2 G5 |
| 12 | 1931348SM | 2 | CARRIAGE BOLT, 3/9-16 x 3/4 G5 |
| 13 | 1702779SM | 1 | JOINT, Ball 1/2-20 |
| 14 | 1708236SM | 1 | SPACER |
| 15 | 1919262SM | 1 | NUT, Hex Jam, 1/2-20 |
| 16 | 1930645SM | 1 | NUT, Hex Flange, 3/8-16 Two-Way Lock |
| 18 | 1733166ASM | 1 | BRACKET, Cylinder Mounting |
| 20 | 2172914SM | 1 | SPACER |
| 21 | 1733759SM | 1 | CYLINDER, Hydraulic Steering |
| 22 | 197487SM | 3 | CAPSCREW, Hex Head, M12-1-3/4 x 35 |
| 23 | 1733863SM | 1 | SHAFT & BRACKET ASSEMBLY, Axle Pivot |
| 24 | 1960035SM | 2 | WASHER, 5/8 |
| 25 | 1734511ASM | 1 | STOP, "L" Steering |
| 26 | 1664847SM | 4 | SCREW, Hex Washer Head Taptite, 5/16-18 x 3/4 |
| 27 | 2860646SM | 2 | NUT, Hex Flange 5/8-11 Two-Way Lock |
| 28 | 1923683SM | 4 | SCREW, Hex Washer head, Taptite, 3/8-16 x 3/4 |
| 29 | 2860668SM | 2 | NUT, Hex Flange 1/2-13 Whiz Lock |
| 30 | 1928352SM | 4 | NUT, Hex Flange 3/8-16 Whiz Lock |
| 31 | 1923114SM | 2 | CAPSCREW, Hex Head 1/2-13 x 1 G5 |
| 32 | 1921210SM | 2 | CAPSCREW, Hex Head 3/8-16 x 1 G5 |
| 33 | 1960086SM | 4 | SCREW, Truss Head Torx Drive 5/16-18 x 7/8 |
| 34 | 1733581SM | 2 | PIN, Dowel |
| 35 | 1960170SM | 3 | WASHER, 1/2 |
| 36 | 1916966SM | 3 | LOCKWASHER, Spring |
| 37 | 1923360SM | 1 | PIN, Cotter |
| 38 | 1960754SM | 6 | LOCKWASHER, Spring |
| 39 | 1950036SM | 6 | CAPSCREW, Hex Head |
| 40 | 1667812SM | 1 | SPACER, Powdered Metal |
| 41 | 1733403SM | 2 | FITTING, Hose Elbow, 45 Degrees, 13/16-16 x 3/4-16 |
| 42 | 1733400SM | 1 | HOSE ASSEMBLY, Hydraulic |
| 43 | 1733891SM | 1 | HOSE ASSEMBLY, Hydraulic |
| 44 | 1733501ASM | 1 | BRACKET, Hose Mounting 10GA |
| 45 | 1733402SM | 2 | FITTING, Bulkhead Union 13/16-16 |
| 46 | 1931333SM | 2 | CARRIAGE BOLT, 5/16-18 x 3/4 G5 |
| 47 | 1960636SM | 2 | NUT, Hex KEPS, 5/16-18 |

Footnotes

The above parts group applies to the following Mfg. Nos.:

1695415 - Conquest

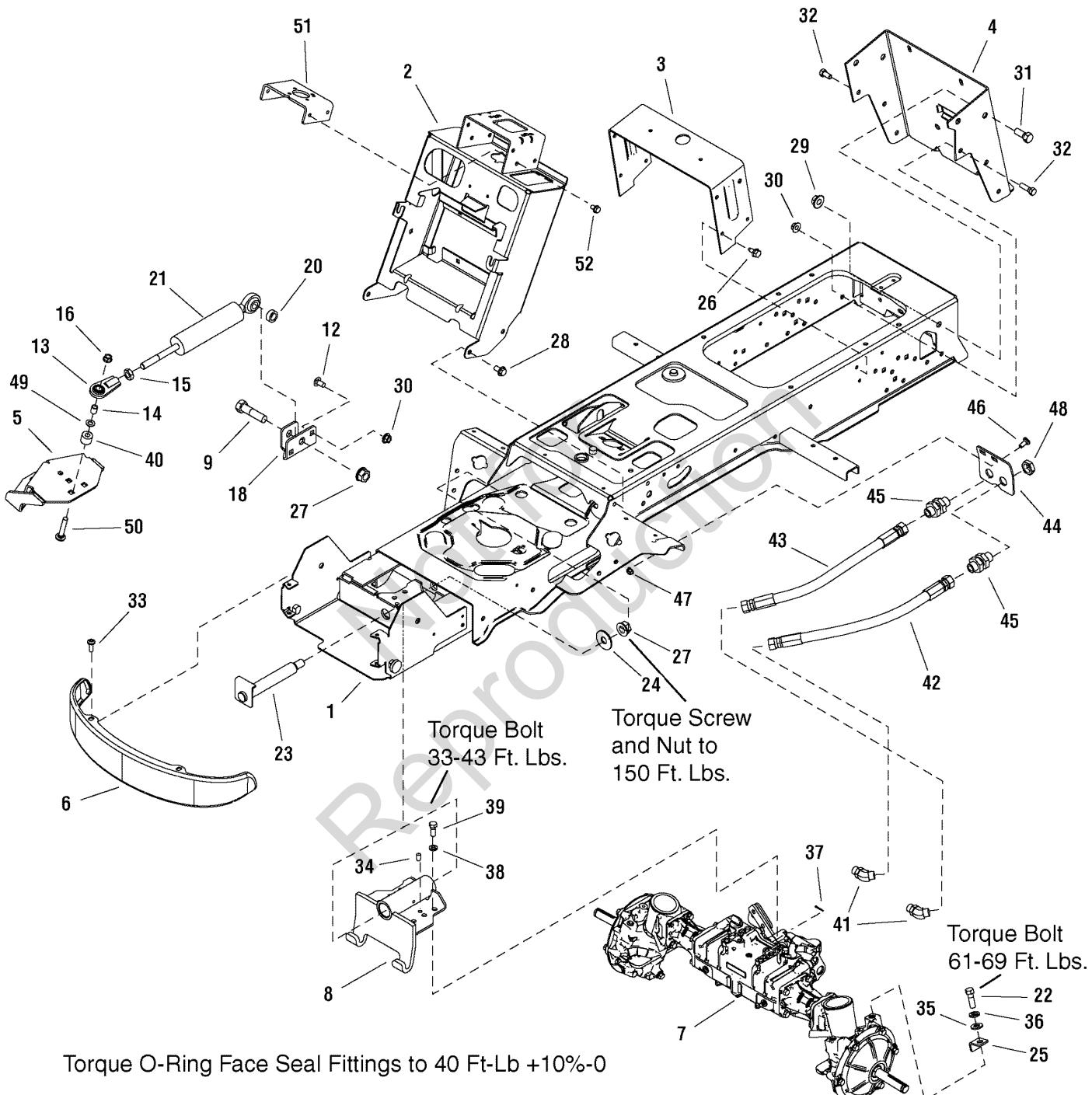
2690679 - Conquest

2690744 - Conquest

Frame & Front Axle Group - 4WD

987590

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

1695415 - Conquest
2690679 - Conquest
2690744 - Conquest

Frame & Front Axle Group - 4WD

| REF NO | PART NO. | QTY. | DESCRIPTION |
|---------------|-----------------|-------------|--|
| 48 | 1733947SM | 2 | NUT, Jam 13/16-16 |
| 49 | 1960103SM | 1 | WASHER, 3/8 |
| 50 | 1931355SM | 1 | CARRIAGE BOLT, 3/8-16 x 2-1/4 G5 |
| 51 | 1733044ASM | 1 | SUPPORT, Steering Unit 7GA |
| 52 | 1924856SM | 4 | SCREW, Hex Washer Head Taptite 5/16-18 x 1/2 |

Not for
Reproduction

Footnotes

The above parts group applies to the following Mfg. Nos.:

1695415 - Conquest

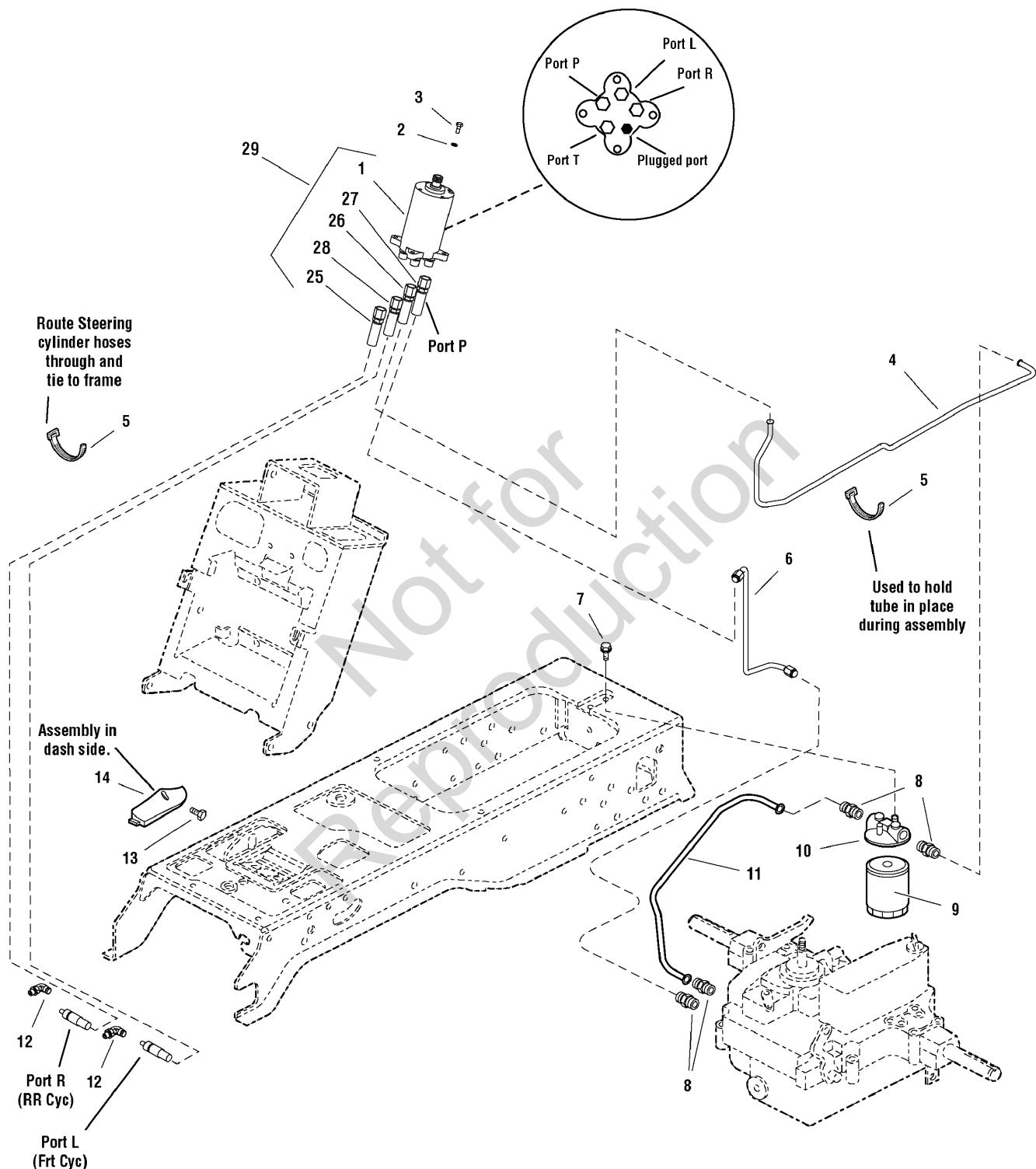
2690679 - Conquest

2690744 - Conquest

Power Steering & Hydraulic Lift Group

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.

987548



The above parts group applies to the following Mfg. Nos.:

1695415 - Conquest

2690679 - Conquest

2690744 - Conquest

Power Steering & Hydraulic Lift Group

| REF NO | PART NO. | QTY. | DESCRIPTION |
|---------------|-----------------|-------------|---|
| 1 | 1733409SM | 1 | POWER STEERING UNIT, 32CC, 4 Ports |
| 2 | 1916964SM | 4 | LOCKWASHER, Spring |
| 3 | 2860444SM | 4 | CAPSCREW, Hex Head |
| 4 | 1722138SM | 1 | TUBE, Hydraulic |
| 5 | 2825094SM | 2 | TIE, Self Locking |
| 6 | 1733727SM | 1 | TUBE, Hydraulic |
| 7 | 1931646SM | 2 | SCREW, Hex Whiz Lock Flange 1/4-20 x 1/2 |
| 8 | 1722123SM | 4 | FITTING, Straight |
| 9 | 1719168SM | 1 | FILTER, Oil |
| 10 | 1719169SM | 1 | BASE, Oil Filter |
| 11 | 1733427SM | 1 | TUBE, Hydraulic |
| 12 | 1733230SM | 2 | FITTING, Hose Elbow Perma Push 9/16-18 |
| 13 | 1722607SM | 1 | SCREW, Round Head Plastite |
| 14 | 1722285SM | 1 | COVER, Lift |
| 25 | 1733893SM | 1 | HOSE ASSEMBLY, 27" Port R |
| 26 | 1733791SM | 1 | HOSE ASSEMBLY, 18" Port T |
| 27 | 1733780SM | 1 | HOSE ASSEMBLY, 26" Port P |
| 28 | 1733595SM | 1 | HOSE ASSEMBLY, 31" Port L |
| 29 | 1733894SM | 1 | POWER STEERING ASSEMBLY (Includes Ref Nos 1, 25, 26, 27 & 28) |

Not for
Reproduction

Footnotes

The above parts group applies to the following Mfg. Nos.:

1695415 - Conquest

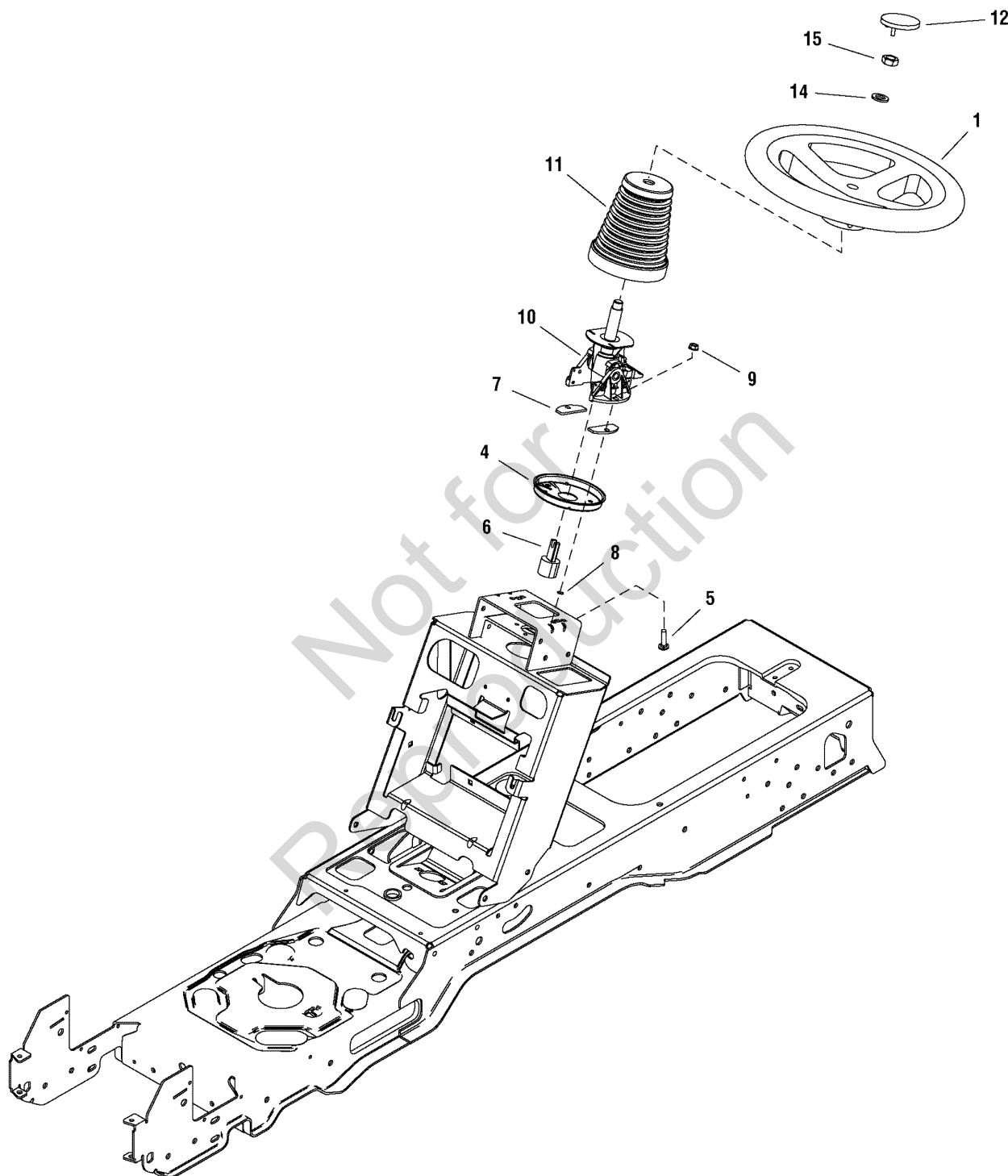
2690679 - Conquest

2690744 - Conquest

Steering Group - Tilt Steering

987424

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

1695415 - Conquest

2690679 - Conquest

2690744 - Conquest

Steering Group - Tilt Steering

| REF NO | PART NO. | QTY. | DESCRIPTION |
|---------------|-----------------|-------------|------------------------------------|
| 1 | 1733363SM | 1 | STEERING WHEEL |
| 4 | 1724685ASM | 1 | PLATE, Steering Mounting |
| 5 | 1960655SM | 2 | CARRIAGE BOLT, 5/16-18 x 1-1/4 G5 |
| 6 | 1725294SM | 1 | ADAPTER, Tilt |
| 7 | 1723898SM | 2 | SPACER |
| 8 | 1933988SM | 2 | NUT, Push Pal |
| 9 | 1960636SM | 2 | NUT, Hex Keps 5/16-18 |
| 10 | 1734002SM | 1 | STEERING UNIT, Tilt |
| 11 | 1724368SM | 1 | BELLOWS, Tilt Steering Unit w/Slot |
| 12 | 1725024SM | 1 | CAP, Steering Wheel |
| 13 | 1716518SM | 2 | DECAL, Power Steering (Not Shown) |
| 15 | 1960576SM | 1 | NUT, Hex Lock ESNA Light 5/8-18 |

Not for
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Footnotes

The above parts group applies to the following Mfg. Nos.:

1695415 - Conquest

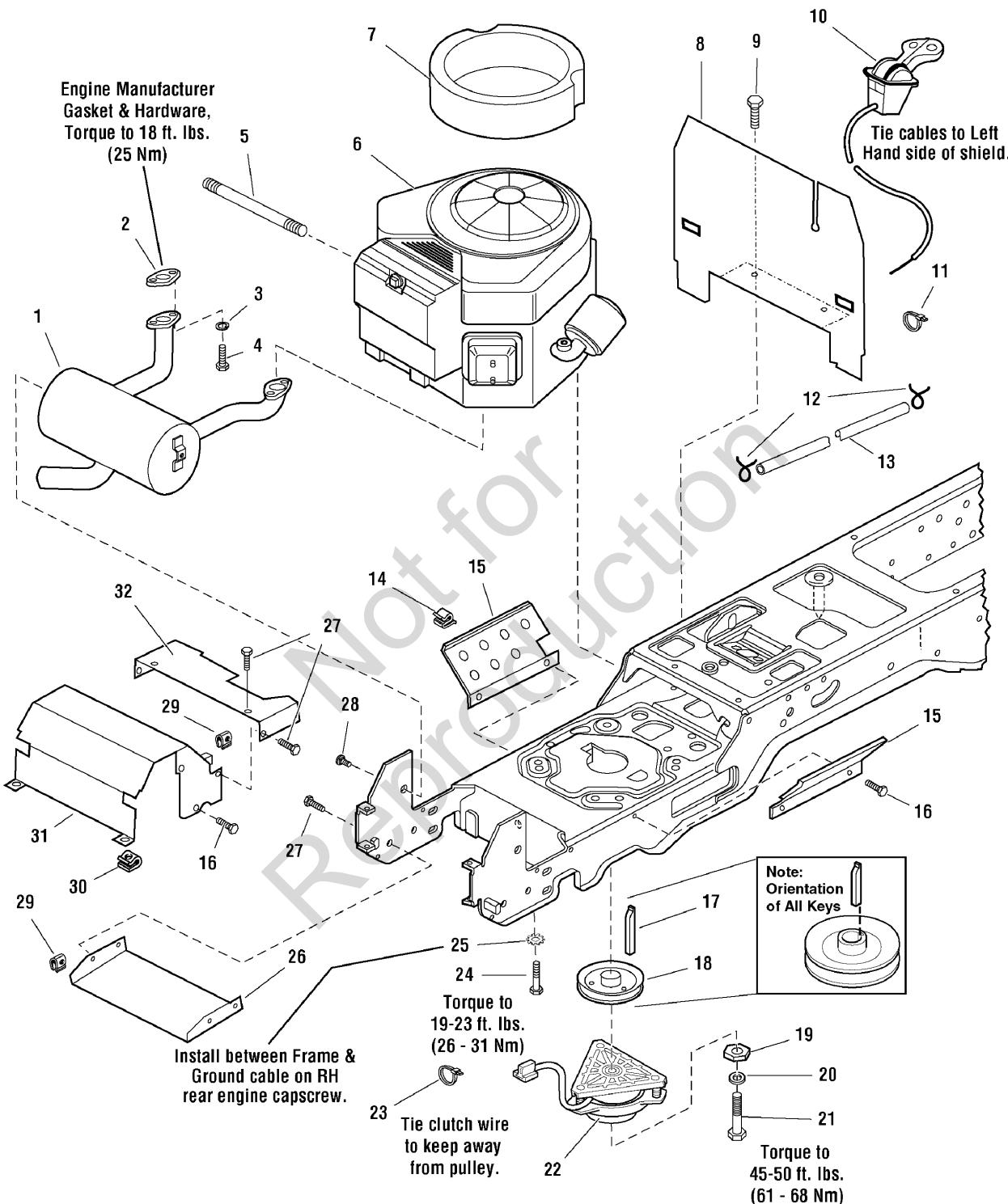
2690679 - Conquest

2690744 - Conquest

Engine Group - 20HP, 22HP & 23HP Briggs & Stratton, Vanguard Twin

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.

986651



The above parts group applies to the following Mfg. Nos.:

1695415 - Conquest
2690679 - Conquest
2690744 - Conquest

Engine Group - 20HP, 22HP & 23HP Briggs & Stratton, Vanguard Twin

| REF NO | PART NO. | QTY. | DESCRIPTION |
|---------------|-----------------|-------------|--|
| 1 | 1726920SM | 1 | MUFFLER |
| 1 | 1722625SM | 1 | MUFFLER (Only used on 20HP Models) |
| 2 | * | 2 | GASKET |
| 3 | 1917356SM | 4 | LOCKWASHER, 5/16 |
| 4 | 2860660SM | 4 | CAPSCREW, Socket Head, 5/16-18 x 7/8, G8 |
| 5 | 1723165SM | 1 | HOSE, Oil Drain |
| 6 | * | 1 | ENGINE, 22HP Briggs & Stratton VANGUARD Twin, Model 386777, Type 0111E1 |
| 6 | * | 1 | ENGINE, 23HP Briggs & Stratton VANGUARD Twin, Model 386777, Type 0111E1 |
| 6 | * | 1 | ENGINE, 21HP Briggs & Stratton VANGUARD Twin, Model 385777, Type 0119-E1 |
| 6 | * | 1 | ENGINE, 20HP Briggs & Stratton VANGUARD Twin, Model 358777, Type 0110-E1 |
| 7 | 1722949SM | 1 | SEAL, Circle |
| 8 | 1722388ASM | 1 | BULKHEAD |
| 9 | 1925003SM | 2 | CAPSCREW, Hex Head Taptite, 1/4-20 x 1/2 |
| 10 | 1727223SM | 1 | CONTROL, Throttle Double 39" Long w/Knobs (Only used on 20HP Models) |
| 10 | 1734506SM | 1 | CONTROL, Throttle Double |
| 11 | 1701011SM | 1 | TIE |
| 12 | 2860112SM | 2 | CLAMP, Hose Type E |
| 13 | 1718678SM | 1 | HOSE, 59" Long |
| 14 | 2834683SM | 2 | CLIP, Wire |
| 15 | 1722392ASM | 2 | SHIELD |
| 16 | 1929000SM | 8 | SCREW, Hex Head Taptite, 1/4-20 x 3/8 |
| 17 | 1720463SM | 1 | KEY |
| 18 | 1722288SM | 1 | PULLEY & HUB ASSEMBLY, 4-1/2 OD |
| 19 | 1708264SM | 1 | WASHER, Hex |
| 20 | 1918199SM | 1 | LOCKWASHER, 7/16 |
| 21 | 1960648SM | 1 | CAPSCREW, Hex Head, 7/16-20 x 2-3/4 |
| 22 | 1686883SM | 1 | CLUTCH, Electric, OGURA |
| 22 | 1720532SM | 1 | CLUTCH, Electric, Big Brake OGURA |
| 23 | 2832747SM | 1 | TIE |
| 24 | 2830598SM | 4 | CAPSCREW, Hex Head Taptite, 3/8-16 x 1-1/2 |
| 25 | 2820427SM | 1 | LOCKWASHER, External Tooth, 3/8 |
| 26 | 1722414ASM | 1 | SHIELD, Muffler Bottom |
| 27 | 1960295SM | 8 | CAPSCREW, Hex Head Flange Lock, 1/4-20 x 5/8 |
| 28 | 1924856SM | 2 | CAPSCREW, Hex Head Taptite, 5/16-18 x 1/2 |
| 29 | 1960368SM | 8 | NUT, Speed, 1/4-20 |
| 30 | 1935255SM | 2 | NUT, Speed, 5/16-18 |
| 31 | 1722389ASM | 1 | DUCT, Muffler Top |
| 32 | 1722390ASM | 1 | DUCT, Muffler Extension |

Footnotes

Note* See your local Briggs & Stratton distributor for parts and service.

The above parts group applies to the following Mfg. Nos.:

1695415 - Conquest

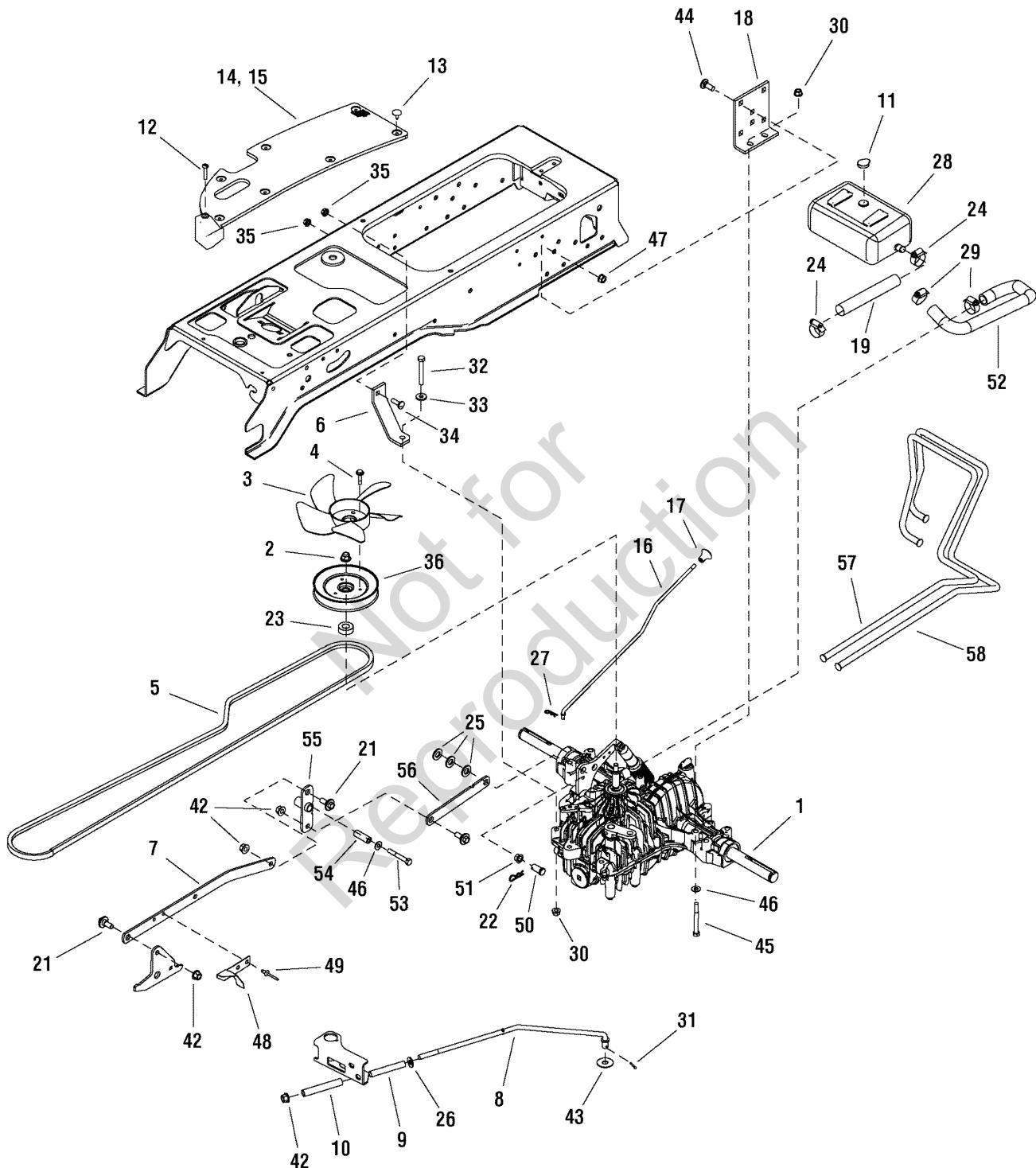
2690679 - Conquest

2690744 - Conquest

Transmission Group

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.

987547



The above parts group applies to the following Mfg. Nos.:

1695415 - Conquest

2690679 - Conquest

2690744 - Conquest

Transmission Group

| REF NO | PART NO. | QTY. | DESCRIPTION |
|---------------|-----------------|-------------|---|
| 1 | 1733478SM | 1 | TRANSMISSION ASSEMBLY, K664 |
| 2 | 1722194SM | 1 | PULLEY & HUB ASSEMBLY |
| 3 | 1719233SM | 1 | FAN |
| 4 | 1933958SM | 3 | SCREW, Hex Washer Head, Taptite, 1/4-20 x 1-1/4 |
| 5 | 1721392SM | 1 | BELT, 94.05 |
| 6 | 1721593ASM | 1 | STRAP, 4-1/4 Long |
| 7 | 1733318ASM | 1 | ARM, Control 7GA |
| 8 | 1721424SM | 1 | ROD, 17-27/64 Long |
| 9 | 1722684SM | 1 | SPRING, Compression |
| 10 | 1729277SM | 1 | SPRING, Compression |
| 11 | 1722711SM | 1 | CAP, Expansion |
| 12 | 1960676SM | 2 | SCREW, Pan Head Torx, 1/4-20 x 1-1/4 Taptite |
| 13 | 1704351SM | 15 | FASTENER, Panel |
| 14 | 1722174SM | 1 | PAD, Footrest L.H. |
| 15 | 1722173SM | 1 | PAD, Footrest R.H. |
| 16 | 1721622SM | 1 | ROD, Free Wheel |
| 17 | 1723126SM | 1 | KNOB, Interior Thread |
| 18 | 1721728ASM | 2 | SUPPORT, Transmission |
| 19 | 1733531SM | 1 | HOSE, Hydraulic |
| 21 | 1732129SM | 3 | BOLT, Shoulder, 3/8-16 |
| 22 | 1960074SM | 1 | CLIP, Hair Pin |
| 23 | 1734337SM | 1 | SPACER |
| 24 | 2860266SM | 1 | CLAMP, Hose Worm |
| 25 | 1960027SM | 3 | WASHER, 1/2 |
| 26 | 1924940SM | 1 | WASHER, 3/8 |
| 27 | 1722460SM | 1 | PIN, Quick |
| 28 | 1732989SM | 1 | TANK, Oil Natural |
| 29 | 1723214SM | 2 | CLAMP, Hose Worm |
| 30 | 1960686SM | 6 | NUT, Hex Flange 5/16-18 ESNA |
| 31 | 1918447SM | 1 | COTTER PIN |
| 32 | 1921719SM | 1 | CAPSCREW, Hex Head 5/16-18 x 2-1/2 G5 |
| 33 | 1960141SM | 1 | WASHER, 5/16 |
| 34 | 1931335SM | 1 | CARRIAGE BOLT, 5/16-18 x 1 G5 |
| 35 | 1960636SM | 2 | NUT, Hex KEPS 5/16-18 |
| 36 | 1719968SM | 1 | NUT, Hex Flange |
| 42 | 1960687SM | 4 | NUT, Hex Flange 3/8-16 ESNA |
| 43 | 1918267SM | 1 | WASHER, 7/16 |
| 44 | 1931350SM | 6 | CARRIAGE BOLT, 3/8-16 x 1 G5 |
| 45 | 1960590SM | 4 | CAPSCREW, Hex Head 5/16-18 x 3 G5 |
| 46 | 1919326SM | 3 | WASHER, 5/16 |
| 47 | 1960637SM | 6 | NUT, Hex Keps 3/8-16 |
| 48 | 1727215ASM | 1 | ACTUATOR, Switch |
| 49 | 1960241SM | 2 | POP RIVET |

Footnotes

The above parts group applies to the following Mfg. Nos.:

1695415 - Conquest

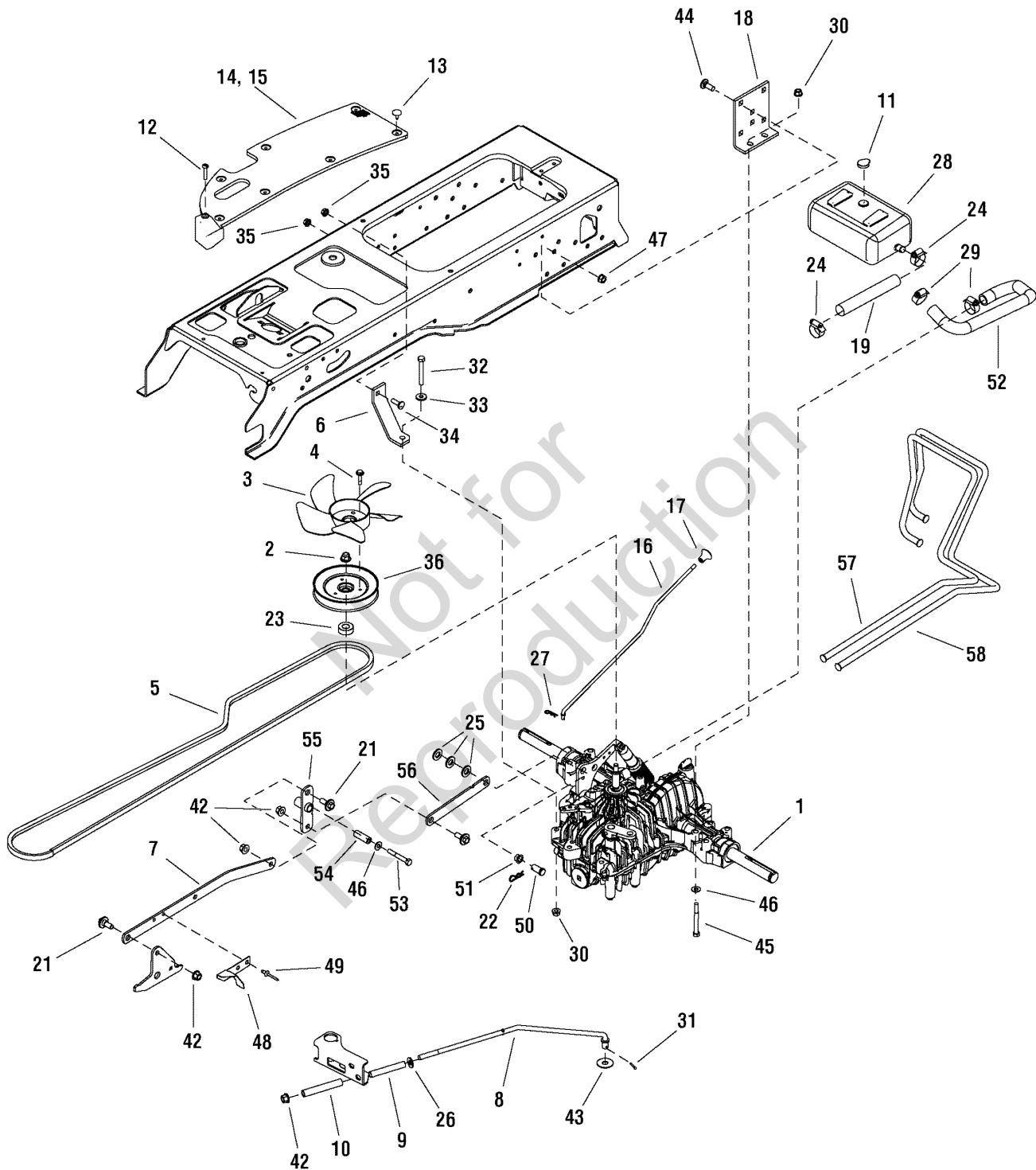
2690679 - Conquest

2690744 - Conquest

Transmission Group

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.

987547



The above parts group applies to the following Mfg. Nos.:

1695415 - Conquest

2690679 - Conquest

2690744 - Conquest

Transmission Group

| REF NO | PART NO. | QTY. | DESCRIPTION |
|---------------|-----------------|-------------|--|
| 50 | 1724107SM | 1 | PIN, Clevis |
| 51 | 1722648SM | 1 | BEARING |
| 52 | 1722468SM | 1 | HOSE, Hydraulic |
| 53 | 1921160SM | 1 | CAPSCREW, Hex Head, 5/16-18 x 2-1/4 G5 |
| 54 | 1713588SM | 1 | SPACER |
| 55 | 1733320ASM | 1 | PIVOT ASSEMBLY, Control |
| 56 | 1733525ASM | 1 | ARM, Control |
| 57 | 1733483SM | 1 | TUBE, Hydraulic 4WD |
| 58 | 1733484SM | 1 | TUBE, Hydraulic Rear |

Not for
Reproduction

Footnotes

The above parts group applies to the following Mfg. Nos.:

1695415 - Conquest

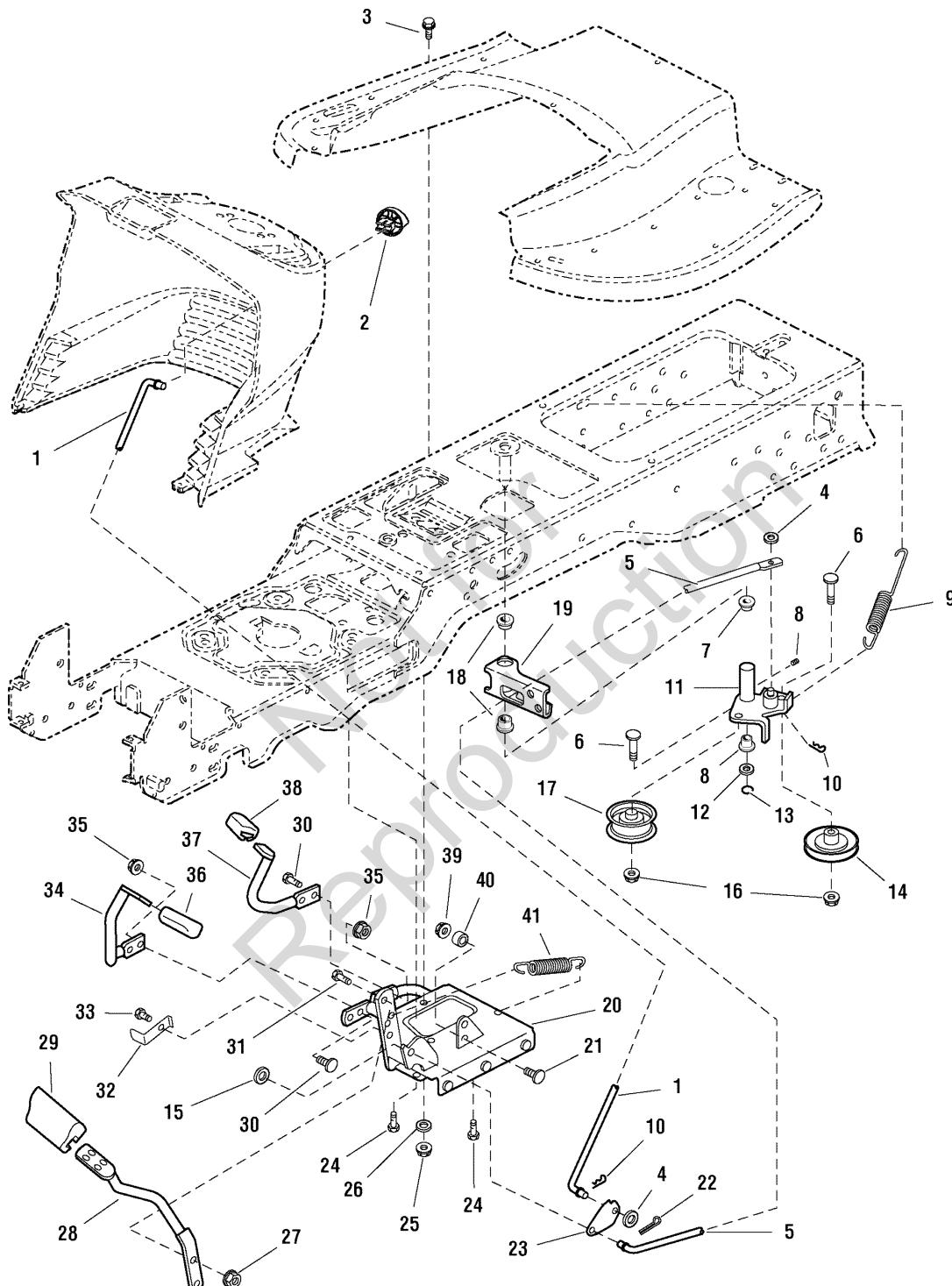
2690679 - Conquest

2690744 - Conquest

Controls Group

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.

986599



The above parts group applies to the following Mfg. Nos.:

1695415 - Conquest

2690679 - Conquest

2690744 - Conquest

Controls Group

| REF NO | PART NO. | QTY. | DESCRIPTION |
|---------------|-----------------|-------------|--|
| 1 | 1721353SM | 1 | ROD, Brake Lock |
| 2 | 1721891SM | 1 | KNOB, Push On, Red Plastic "P" |
| 3 | 1930591SM | 1 | CAPSCREW, Hex Flange Whiz Lock, 5/16-18 x 3/4 |
| 4 | 1919326SM | 2 | WASHER, 5/16, Black |
| 5 | 1721476SM | 1 | ROD, Brake |
| 6 | 1931353SM | 2 | CARRIAGE BOLT, 3/8-16 x 1 3/4 |
| 7 | 1663114SM | 2 | BUSHING, 5/8 x 3/4 x 3/4, Nylon |
| 8 | 2821133SM | 1 | FITTING, Lube, 1/4 |
| 9 | 1725250SM | 1 | SPRING, Extension |
| 10 | 1722460SM | 3 | PIN, Quick |
| 11 | 1724917SM | 1 | ARM & HUB ASSEMBLY, Idler |
| 12 | 1960020SM | 1 | WASHER, 5/8 |
| 13 | 1704420SM | 1 | RING, Clipping Extension |
| 14 | 1721134SM | 1 | PULLEY, w/Bearing |
| 15 | 1924940SM | 1 | WASHER, 3/8 |
| 16 | 1960687SM | 2 | NUT, Hex Flange ESNA, 3/8-16 |
| 17 | 1721133SM | 1 | PULLEY, Idler |
| 18 | 1723237SM | 2 | BUSHING, 1 x 1-1/8 x 5/8, Nylon |
| 19 | 1722513SM | 1 | ARM, Brake |
| 20 | 1726763SM | 1 | PEDAL ASSEMBLY, Foot |
| 21 | 1931320SM | 1 | CARRIAGE BOLT, 1/4-20 x 1-1/4 |
| 22 | 1918447SM | 1 | PIN, Cotter, Black |
| 23 | 1721354ASM | 1 | LATCH, Brake |
| 24 | 1664847SM | 3 | CAPSCREW, Hex Washer Head Taptite, 5/16-18 x 3/4 |
| 25 | 1919438SM | 1 | NUT, Hex Lock ESNA Light, 5/16-18 |
| 26 | 1919381SM | 1 | WASHER, 5/16, Black |
| 27 | 1927557SM | 2 | NUT, Hex Flange Whiz Lock Large, 5/16-18 |
| 28 | 1722535ASM | 1 | PEDAL, Brake |
| 29 | 1721577SM | 1 | PAD, Brake Pedal |
| 30 | 1931334SM | 4 | CARRIAGE BOLT, 5/16-18 x 7/8 |
| 31 | 1921333SM | 2 | CAPSCREW, 5/16-18 x 1 |
| 32 | 1722083ASM | 1 | ACTUATOR, Switch 2.53" Long |
| 33 | 1923683SM | 1 | CAPSCREW, Hex Washer Head Taptite, 3/8-16 x 3/4 |
| 34 | 1722070ASM | 1 | PEDAL, Forward |
| 35 | 1960636SM | 4 | NUT, Hex KEPS, 5/16-18 |
| 36 | 1721675SM | 1 | PAD, Foot Pedal Forward |
| 37 | 1722071ASM | 1 | PEDAL, Reverse |
| 38 | 1721674SM | 1 | PAD, Foot Pedal Reverse |
| 39 | 1920397SM | 1 | NUT, Hex Lock ESNA Light, 1/4-20 |
| 40 | 1686612SM | 1 | CAM, Roller |
| 41 | 1721995SM | 1 | SPRING, Extension |

Footnotes

The above parts group applies to the following Mfg. Nos.:

1695415 - Conquest

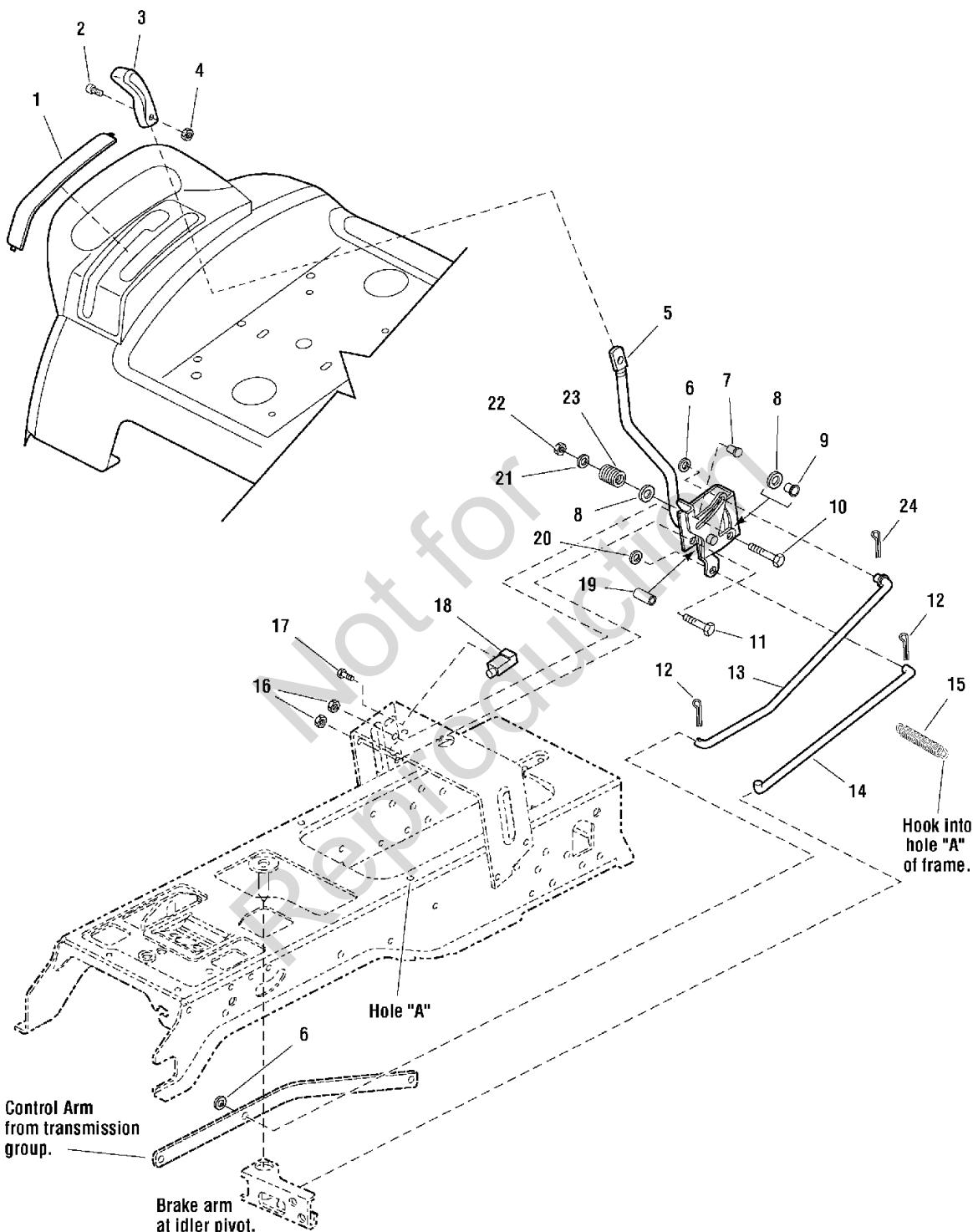
2690679 - Conquest

2690744 - Conquest

Cruise Control Group

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.

985883



The above parts group applies to the following Mfg. Nos.:

1695415 - Conquest

2690679 - Conquest

2690744 - Conquest

Cruise Control Group

| REF NO | PART NO. | QTY. | DESCRIPTION |
|--------|-----------|------|---|
| 1 | 1722314SM | 1 | COVER, w/Cruise Icon |
| 2 | 1960666SM | 1 | SCREW, Torque Head Plus Socket Head, 1/4-20 x 7/8 |
| 3 | 1722303SM | 1 | KNOB, Cruise |
| 4 | 1920397SM | 1 | NUT, Hex Lock ESNA Light, 1/4-20 |
| 5 | 1722003SM | 1 | LEVER & BRACKET ASSEMBLY, Cruise |
| 6 | 1960103SM | 2 | WASHER, 3/8, Black |
| 7 | 1931333SM | 1 | CARRIAGE BOLT, 5/16-18 x 3/4 |
| 8 | 1924361SM | 2 | WASHER, 1/2 |
| 9 | 1709043SM | 1 | SPACER, w/Flange, 11/32 x 15/32 x 3/4 |
| 10 | 1931342SM | 1 | CARRIAGE BOLT, 5/16-18 x 2-3/4 |
| 11 | 1960273SM | 1 | CARRIAGE BOLT, 5/16-18 x 2-1/4 |
| 12 | 1722460SM | 2 | PIN, Quick |
| 13 | 1722117SM | 1 | ROD, Cruise |
| 14 | 1733719SM | 1 | ROD, Return |
| 15 | 2159106SM | 1 | SPRING, Cruise Return to Frame |
| 16 | 1960636SM | 2 | NUT, Hex KEPS, 5/16-18 |
| 17 | 1960001SM | 2 | CAPSCREW, Hex Washer Head Plastite, 10-14 x 5/8 |
| 18 | 1717050SM | 1 | SWITCH, Push, Neutral Start, Gray |
| 19 | 1722080SM | 1 | SPACER, 11/32 x 5/8 x 1-13/32 |
| 20 | 1919326SM | 1 | WASHER, 5/16, Black |
| 21 | 1919381SM | 1 | WASHER, 5/16, Black |
| 22 | 1919438SM | 1 | NUT, Hex Lock ESNA Light, 5/16-18 |
| 23 | 1677746SM | 1 | SPRING, Compression |
| 24 | 1918447SM | 1 | PIN, Cotter |

Footnotes

The above parts group applies to the following Mfg. Nos.:

1695415 - Conquest

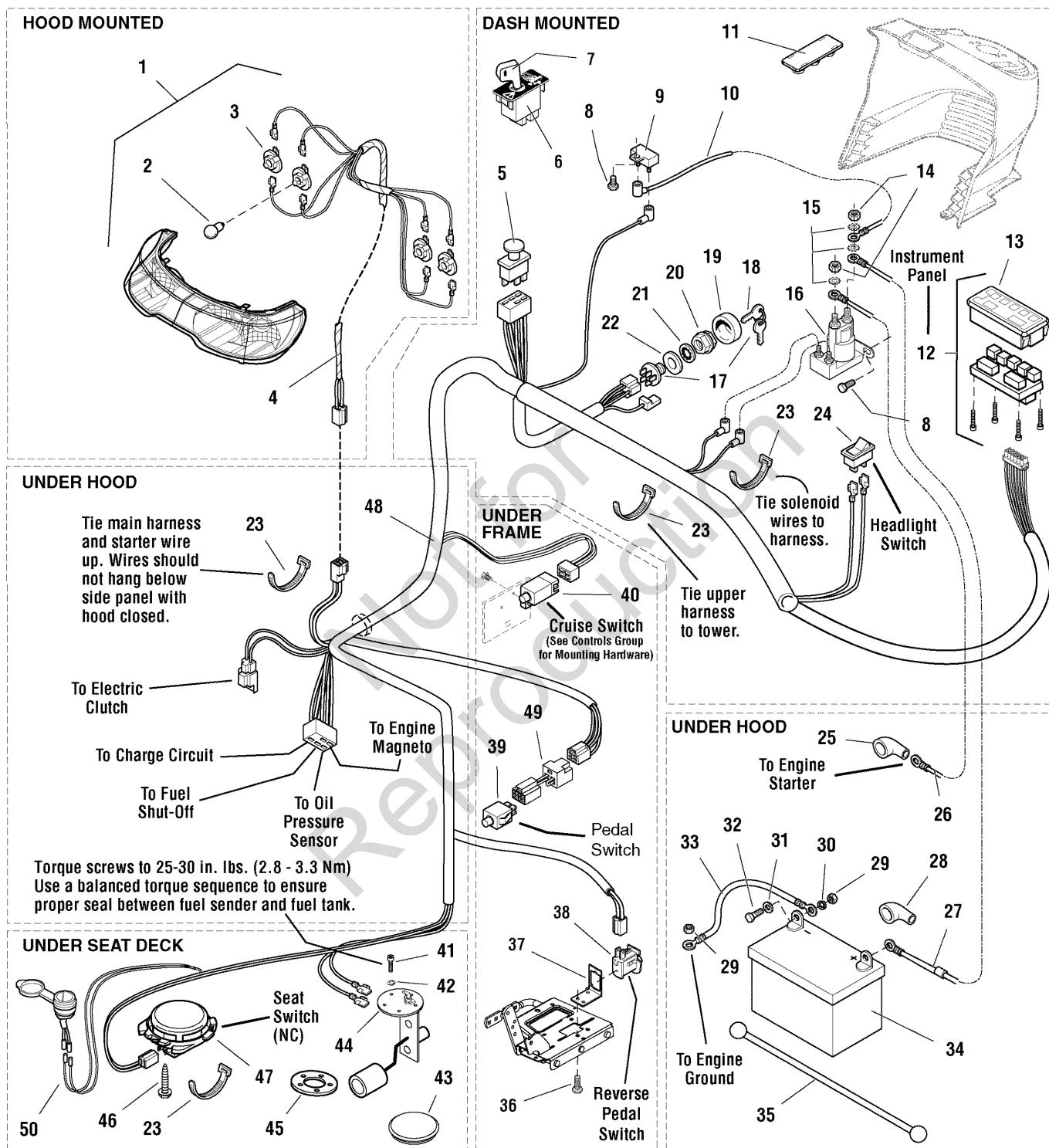
2690679 - Conquest

2690744 - Conquest

Electrical Group

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.

986605



The above parts group applies to the following Mfg. Nos.:

1695415 - Conquest

2690679 - Conquest

2690744 - Conquest

Electrical Group

| REF NO | PART NO. | QTY. | DESCRIPTION |
|---------------|-----------------|-------------|---|
| 1 | 1721810SM | 1 | HEADLIGHT ASSEMBLY, 4 Bulb (Includes Ref. Nos. 2 & 3) |
| 2 | 1677371SM | 4 | BULB, Headlight, 12.8V |
| 3 | 1723451SM | 4 | SOCKET ASSEMBLY, Headlight, Sealed |
| 4 | 1722669SM | 1 | HARNESS, Headlight |
| 5 | 1722887SM | 1 | SWITCH, PTO Push/Pull Symbols |
| 6 | 1726556SM | 1 | MODULE, RMO (Includes Ref. No. 7) |
| 7 | 1726557SM | 1 | KEY, RMO Module Plastic |
| 8 | 1925003SM | 2 | CAPSCREW, Hex Washer Head Taptite, 1/4-20 x 1/2, Black |
| 9 | 1665238SM | 1 | BREAKER, Circuit, 12 Volt 20 Amps |
| 10 | 1665237SM | 1 | WIRE, 12GA 5-15/16 Long, Red |
| 11 | 1722611SM | 1 | PLUG, Hole, Square |
| 12 | 1725074SM | 1 | PANEL, Instrument w/ Fuel Gage & Hour Meter (Includes Ref. No. 13) |
| 13 | 1724865SM | 1 | COVER, Instrument Panel |
| 14 | 2820263SM | 2 | NUT, Hex, 5/16-24 |
| 14 | 2860750SM | 2 | NUT, KEPS Lock 5/16-24 (CE/Export) (Used only on RMO/ACS Models) |
| 15 | 2820426SM | 3 | LOCKWASHER, External Tooth, 5/16 |
| 16 | 1722739SM | 1 | SOLENOID |
| 16 | 1728963SM | 1 | SOLENOID (CE/Export) (Used only on RMO/ACS Models) |
| 17 | 1686734SM | 1 | SWITCH ASSEMBLY, Ignition, 6 Pin INDAK (Includes Ref. Nos. 18, 19, 20, 21 & 22) |
| 18 | 1717163SM | 1 | KEYS, Set of 2 |
| 19 | 1717550SM | 1 | COVER, For Ignition Switch, Plastic |
| 20 | 1717549SM | 1 | NUT, Hex Flange, 5/8-32, Ignition Switch |
| 21 | 1960547SM | 1 | LOCKWASHER, Internal Tooth, 5/8, Thin |
| 22 | 2101025SM | 1 | WASHER, Shim |
| 23 | 1701011SM | 3 | TIE, Strap, 7-5/16 Long |
| 23 | 2825094SM | 4 | TIE, Strap, 7-5/16 Long (CE/Export) (Used only on RMO/ACS Models) |
| 24 | 1716951SM | 1 | SWITCH, Headlights , 2 Terminal |
| 25 | 1713535SM | 1 | BOOT, Insulator Cable Terminal, 1-15/16 Long, Red |
| 26 | 1721830SM | 1 | CABLE, #6 x 25" Long, Ring Terminals |
| 27 | 1603618SM | 1 | CABLE, #6 x 8" Long, Ring Terminals |
| 28 | 1677296SM | 1 | BOOT, Insulator Battery Terminal |
| 29 | 2816622SM | 3 | NUT, Hex, 1/4-20 |
| 30 | 2816964SM | 2 | LOCKWASHER, 1/4 |
| 31 | 2821319SM | 2 | WASHER, 1/4 |
| 32 | 2823341SM | 2 | CAPSCREW, Hex Head, 1/4-20 x 3/4 |
| 33 | 1713163SM | 1 | CABLE, #6 x 26 Long, Ring Terminal |
| 34 | 1685215SM | 1 | BATTERY, 12 Volt |
| 35 | 1722009SM | 1 | STRAP, Battery, 14 Long, Rubber |
| 36 | 1929000SM | 2 | CAPSCREW, Hex Head Taptite, 1/4-20 x 3/8 |
| 37 | 1726810ASM | 1 | BRACKET, Switch Mount |
| 38 | 1732004SM | 1 | SWITCH, Reverse Pedal |
| 38 | 1704379SM | 1 | SWITCH, Reverse Pedal (CE/Export) (Used only on RMO/ACS Models) |
| 39 | 1732006SM | 1 | SWITCH, Push Button, Foot Pedal |

Footnotes

The above parts group applies to the following Mfg. Nos.:

1695415 - Conquest

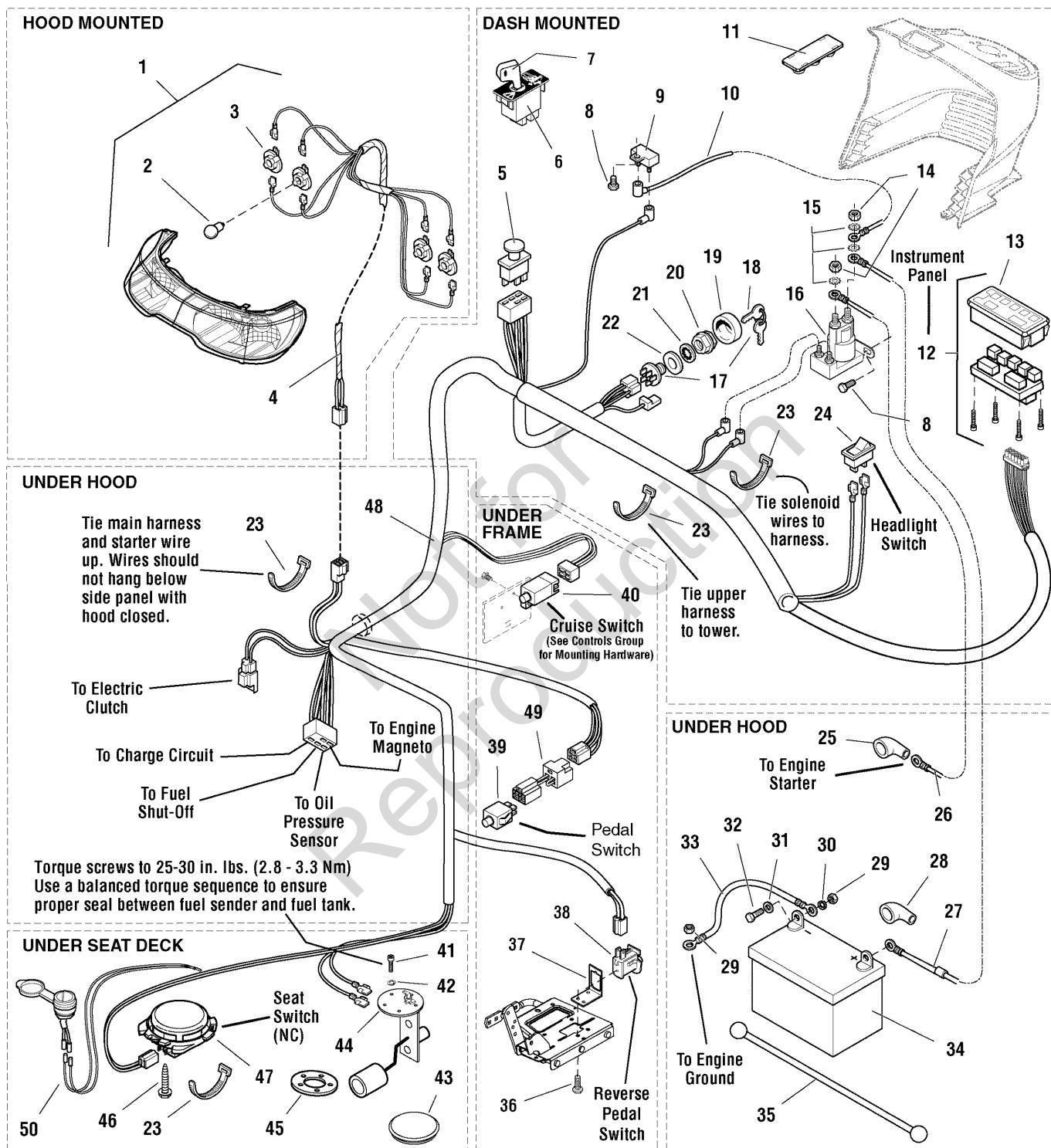
2690679 - Conquest

2690744 - Conquest

Electrical Group

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.

986605



The above parts group applies to the following Mfg. Nos.:

1695415 - Conquest

2690679 - Conquest

2690744 - Conquest

Electrical Group

| REF NO | PART NO. | QTY. | DESCRIPTION |
|---------------|-----------------|-------------|--|
| 40 | 1717050SM | 1 | SWITCH, Cruise Control, Grey, NO (Used on all models except CE/Export) |
| 41 | 2860665SM | 5 | SCREW, Pan Head Torx, #10-32 x 1/2 |
| 42 | 1917365SM | 5 | LOCKWASHER, 3/16 #10 |
| 43 | 1722309SM | 1 | PLUG, Hole 3", Round |
| 44 | 1686921SM | 1 | SENDER, Fuel Tank (Includes Ref. 45) |
| 45 | 1685303SM | 1 | GASKET |
| 46 | 1960536SM | 2 | CAPSCREW, Hex Washer Head Plastite, 1/4 x 1/2 |
| 47 | 1716368SM | 1 | SWITCH, Seat, Grey, NC |
| 47 | 1718981SM | 1 | SWITCH, Seat, Grey, NC (CE/Export) (Used only on RMO/ACS Models) |
| 48 | 1730192SM | 1 | HARNESS, Wiring |
| 48 | 1733220SM | 1 | HARNESS, Wiring (CE/Export) (Used only on RMO/ACS Models) |
| 49 | 1734025SM | 1 | WIRING ASSEMBLY, All Conditions Shutdown (CE/Export) (Used only on RMO/ACS Models) |
| 50 | 1725302SM | 1 | 12-VOLT OUTLET (CE/Export) (Used only on RMO/ACS Models) |

Not for
Reproduction

Footnotes

The above parts group applies to the following Mfg. Nos.:

1695415 - Conquest

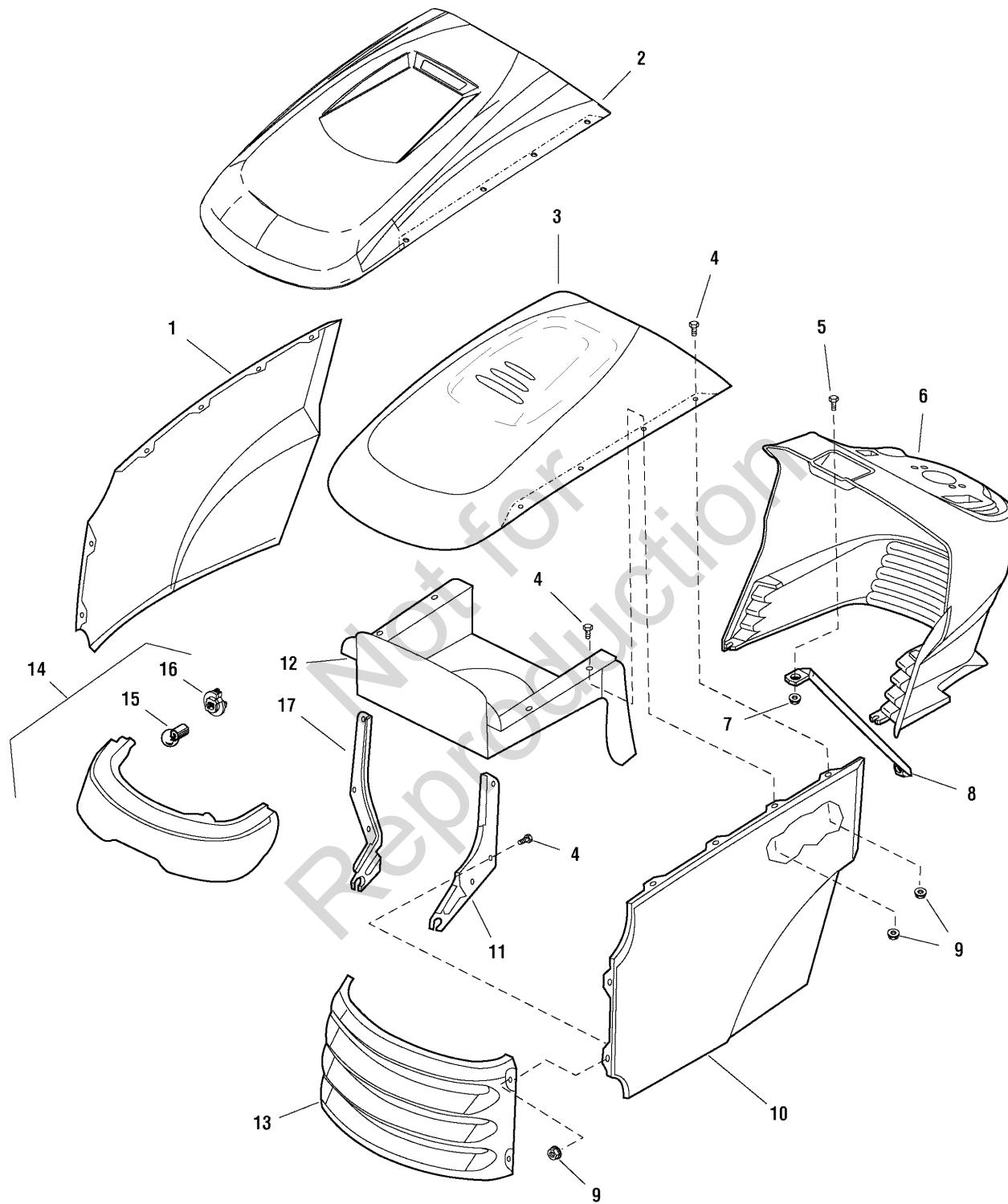
2690679 - Conquest

2690744 - Conquest

Hood, Grille & Dash Group

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.

986608



The above parts group applies to the following Mfg. Nos.:

1695415 - Conquest

2690679 - Conquest

2690744 - Conquest

Hood, Grille & Dash Group

| REF NO | PART NO. | QTY. | DESCRIPTION |
|---------------|-----------------|-------------|---|
| 1 | 1721804CSM | 1 | PANEL, RH Side |
| 1 | 1721804DSM | 1 | PANEL, RH Side, Red |
| 2 | 1728031DSM | 1 | HOOD, with Scoop, Red |
| 3 | 1722110CSM | 1 | HOOD, with Louvers |
| 4 | 1960295SM | 12 | CAPSCREW, Hex Head Flange Lock, 1/4-20 x 5/8 |
| 5 | 1960392SM | 1 | SCREW, Phillips Head, #10-24 x 1/2 |
| 6 | 1687054SM | 1 | DASHBOARD, RMO, Black |
| 6 | 1687055SM | 1 | DASHBOARD, RMO with Hydra Lift Slot, Black |
| 7 | 1933896SM | 1 | NUT, Hex Nylock, #10-24 |
| 8 | 1723123SM | 1 | ROD, Dash Support |
| 9 | 1930641SM | 12 | NUT, Hex Flange Lock, 1/4-20 |
| 10 | 1721803CSM | 1 | PANEL, LH Side |
| 10 | 1721803DSM | 1 | PANEL, LH Side, Red |
| 11 | 1721808ASM | 1 | HINGE, LH |
| 12 | 1733457ASM | 1 | DUCT, Air Inlet |
| 13 | 1721802CSM | 1 | GRILLE |
| 13 | 1721802DSM | 1 | GRILLE, Red |
| 14 | 1721810SM | 1 | HEADLIGHT ASSEMBLY (Includes Ref. Nos. 15 & 16) |
| 15 | 1677371SM | 4 | BULB, Headlight |
| 16 | 1723451SM | 4 | SOCKET, Headlight |
| 17 | 1721809ASM | 1 | HINGE, RH |

Footnotes

The above parts group applies to the following Mfg. Nos.:

1695415 - Conquest

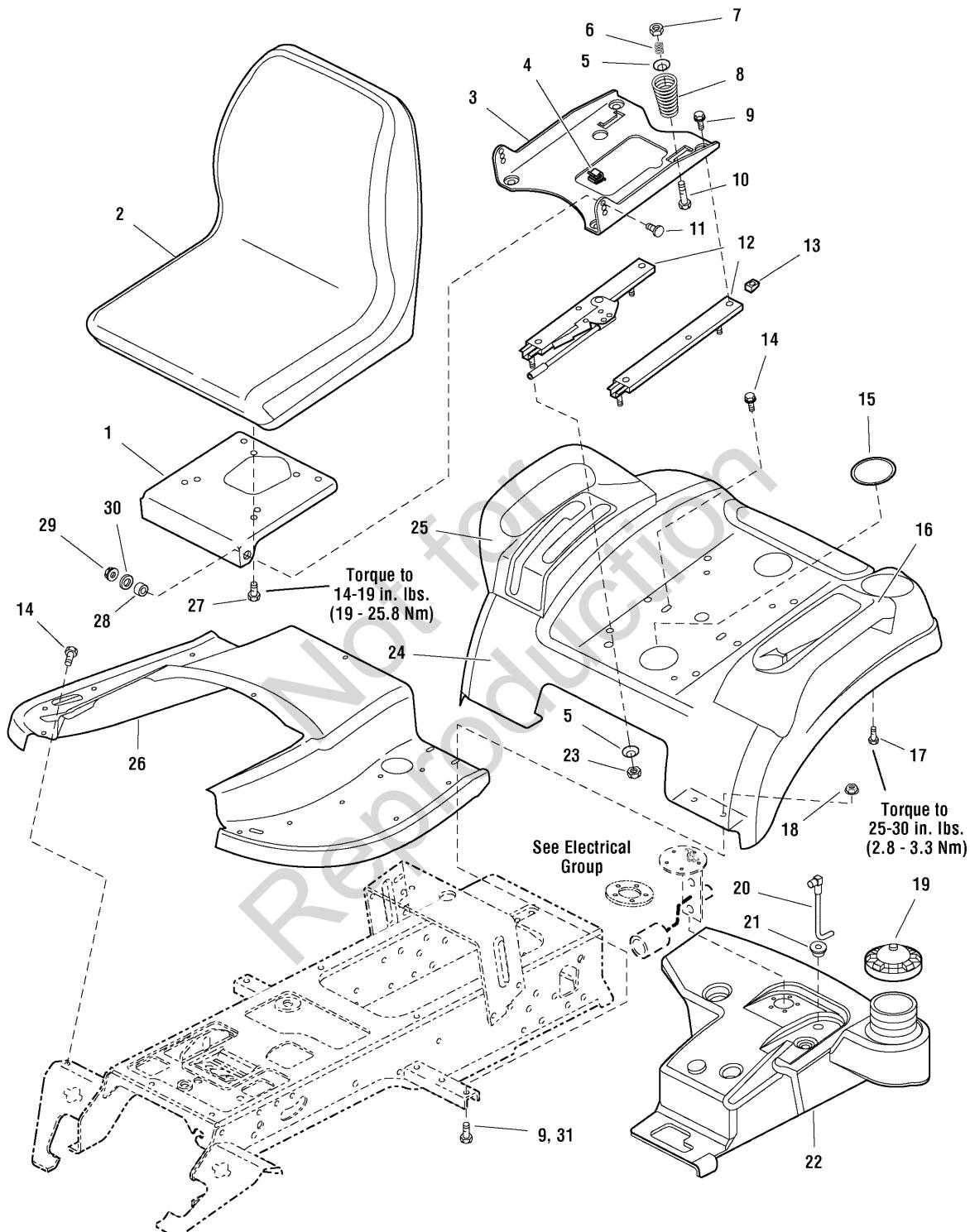
2690679 - Conquest

2690744 - Conquest

Seat & Seat Deck Group

985909

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

1695415 - Conquest

2690679 - Conquest

2690744 - Conquest

Seat & Seat Deck Group

| REF NO | PART NO. | QTY. | DESCRIPTION |
|---------------|-----------------|-------------|--|
| 1 | 1722129ASM | 1 | BRACKET, 1-5/8 x 1-3/4 |
| 2 | 1687199SM | 1 | SEAT, 18" Back |
| 3 | 1722128ASM | 1 | SUPPORT, Seat |
| 4 | 2172434SM | 1 | CLIP, Wire |
| 5 | 1709256SM | 2 | WASHER, Spring, 5/16 x 1-1/4 |
| 6 | 1714263SM | 2 | SPRING, Compression |
| 7 | 1919438SM | 10 | NUT, Hex Lock, ESNA Light, 5/16-18 |
| 8 | 1717051SM | 2 | SPRING, Compression |
| 9 | 1930591SM | 8 | CAPSCREW, Hex Flange Whiz Lock, 5/16-18 x 3/4 |
| 10 | 1931339SM | 2 | CARRIAGE BOLT, 5/16-18 x 2 |
| 11 | 1931350SM | 2 | CARRIAGE BOLT, 3/8-16 x 1 |
| 12 | 1722356SM | 1 | SLIDE, Seat |
| 13 | 1935255SM | 4 | NUT, Speed, 5/16-18, Lug Type |
| 14 | 1930601SM | 4 | CAPSCREW, Hex Washer Head Taptite, 5/16-18 x 5/8 |
| 15 | 1722309SM | 2 | PLUG, Plastic |
| 16 | 1729711SM | 1 | POD, with Cup Holder, LH |
| 17 | 2860664SM | 8 | CAPSCREW, Hex Washer Head, 1/4-20 x 5/8 |
| 18 | 1931277SM | 4 | NUT, Hex Flange Whiz Lock, 5/16-18 |
| 19 | 1715917SM | 1 | CAP, Gas |
| 20 | 1722340SM | 1 | TUBE & ELBOW ASSEMBLY |
| 21 | 1654930SM | 1 | BUSHING, 3/8 x 9/16 x 5/8, Rubber |
| 22 | 1722432SM | 1 | TANK, Fuel |
| 23 | 1960636SM | 8 | NUT, Hex KEPS, 5/16-18 |
| 24 | 1722106CSM | 1 | DECK, Seat, Orange |
| 24 | 1722106DSM | 1 | DECK, Seat, Red |
| 25 | 1722108SM | 1 | POD, RH with 2 Slots |
| 26 | 1722105CSM | 1 | TUNNEL, Orange |
| 26 | 1722105DSM | 1 | TUNNEL, Red |
| 27 | 1960667SM | 4 | SCREW, Hex Flange Whiz Lock, 5/16-18 x 1 |
| 28 | 1663752SM | 2 | SPACER, 25/64 x 5/8 x 3/16, Hardened |
| 29 | 1930645SM | 2 | NUT, Hex Flange Two-Way Lock, 3/8-16 |
| 30 | 1924940SM | 2 | WASHER, 3/8 |
| 31 | 1930595SM | 4 | SCREW, Taptite 5/16-18 x 1-1/4 |

Footnotes

The above parts group applies to the following Mfg. Nos.:

1695415 - Conquest

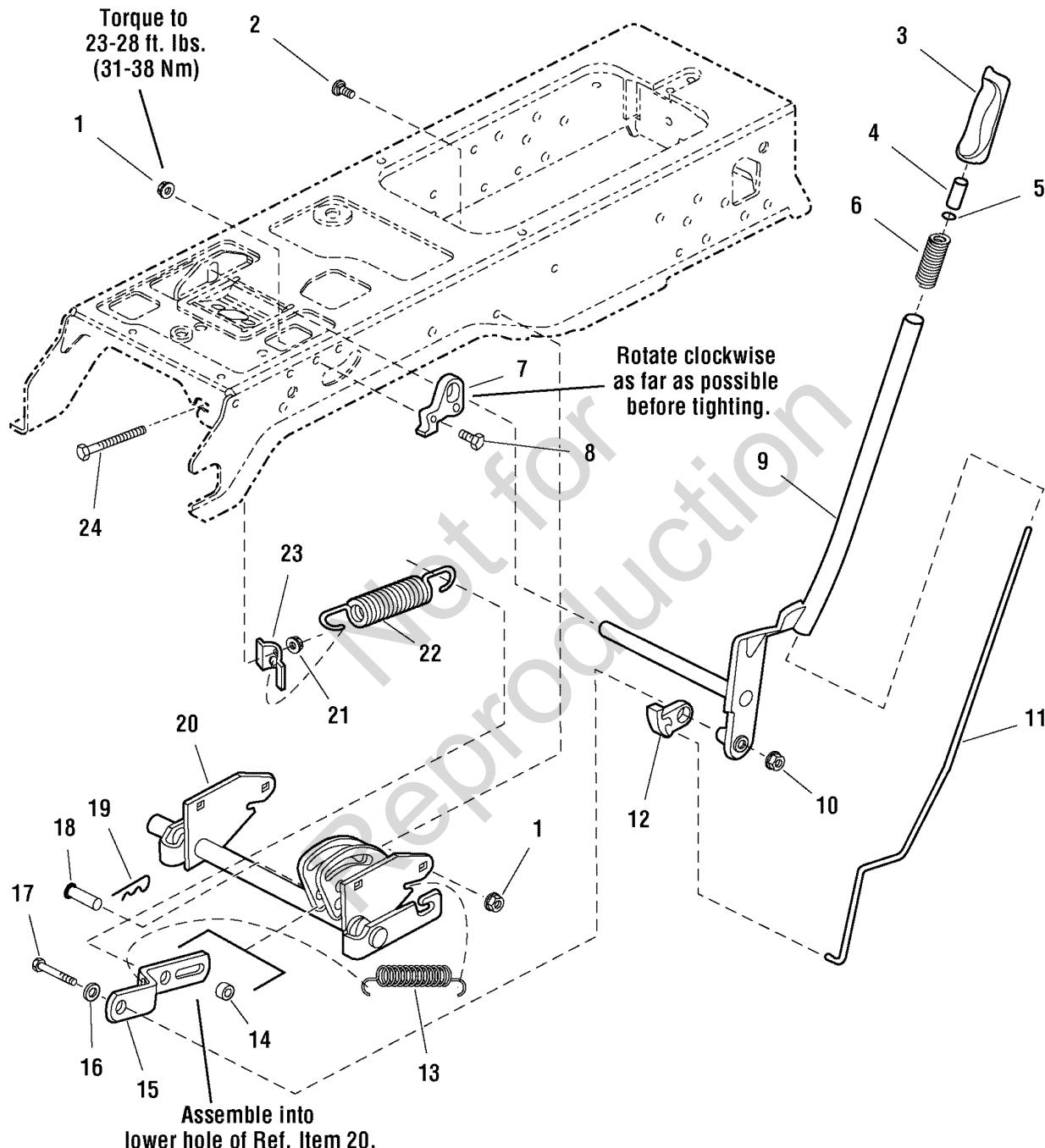
2690679 - Conquest

2690744 - Conquest

Lift Group - Manual Lift

985894

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

1695415 - Conquest

2690679 - Conquest

2690744 - Conquest

Lift Group - Manual Lift

| REF NO | PART NO. | QTY. | DESCRIPTION |
|---------------|-----------------|-------------|--|
| 1 | 1927557SM | 2 | NUT, Hex Whiz Lock Flange, 5/16-18, Large, Black |
| 2 | 1931333SM | 4 | CARRIAGE BOLT, 5/16-18 x 3/4 |
| 3 | 1722291SM | 1 | GRIP, Lift Lever |
| 4 | 1723124SM | 1 | BUTTON, Red Nylon, for 1/4 Rod |
| 5 | 1960674SM | 1 | NUT, Push |
| 6 | 1723321SM | 1 | SPRING, Compression, Lift Lever |
| 7 | 1721581SM | 1 | QUADRANT, Lift, Powdered Metal |
| 8 | 1926149SM | 2 | CAPSCREW, Hex Head, 5/16-18 x 1, G8, Black |
| 9 | 1721712ASM | 1 | LEVER ASSEMBLY, Lift |
| 10 | 1960636SM | 5 | NUT, Hex KEPS, 5/16-18 |
| 11 | 1722482SM | 1 | ROD, Latch |
| 12 | 1722112SM | 1 | LOCK, Lift, Powdered Metal |
| 13 | 2156302SM | 1 | SPRING, Extension |
| 14 | 1723163SM | 1 | SPACER, 1/2 x 3/4 x 23/32 |
| 15 | 1723795ASM | 1 | BAR, Lift, 9-7/8 Long |
| 16 | 1919381SM | 1 | WASHER, 5/16, Black |
| 17 | 1921160SM | 1 | CAPSCREW, Hex Head, 5/16-18 x 2-1/4 |
| 18 | 1722819SM | 1 | PIN, Flat Head Drilled, 1/2 x 2-1/8 Long |
| 19 | 1960033SM | 1 | CLIP, Hair Pin, 2-9/16 Long |
| 20 | 1727436ASM | 1 | SHAFT ASSEMBLY, Lift |
| 21 | 1935255SM | 1 | NUT, Speed, 5/16-18, Lug |
| 22 | 1675232SM | 1 | SPRING, Compression |
| 23 | 1723499SM | 1 | RETAINER, Spring Flat |
| 24 | 1722357SM | 1 | CAPSCREW, Hex Washer Head, 5/16-18 x 4-1/2 |

Footnotes

The above parts group applies to the following Mfg. Nos.:

1695415 - Conquest

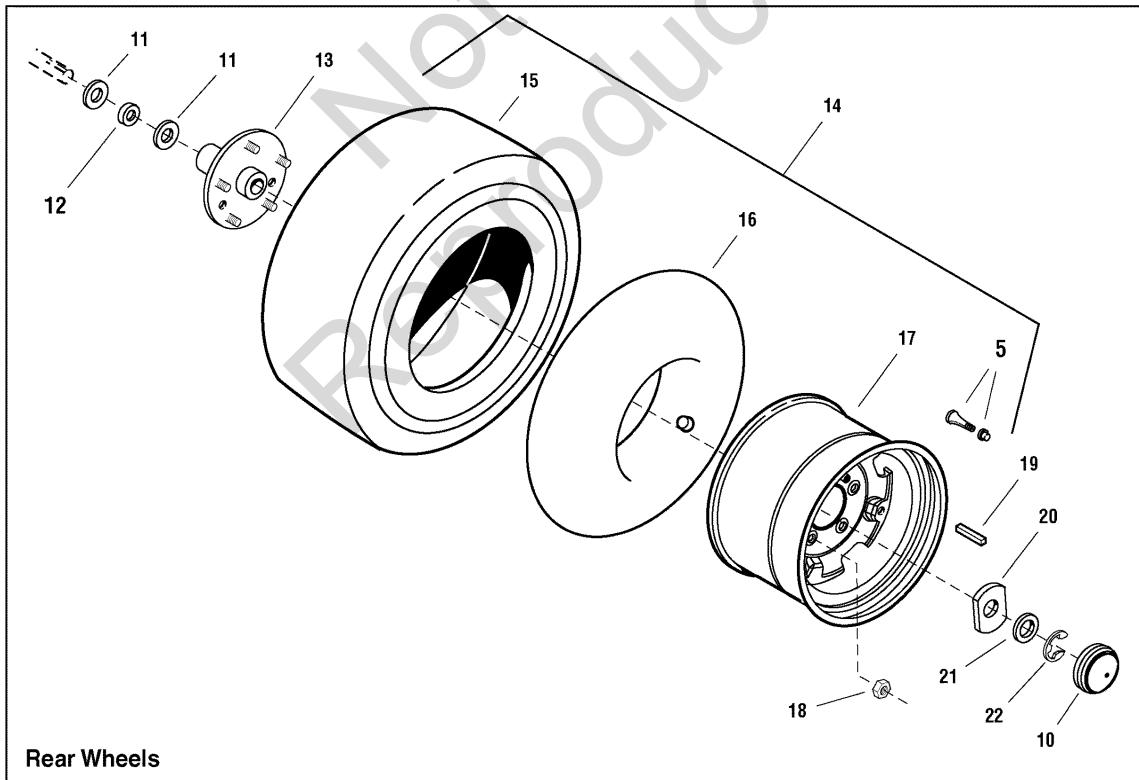
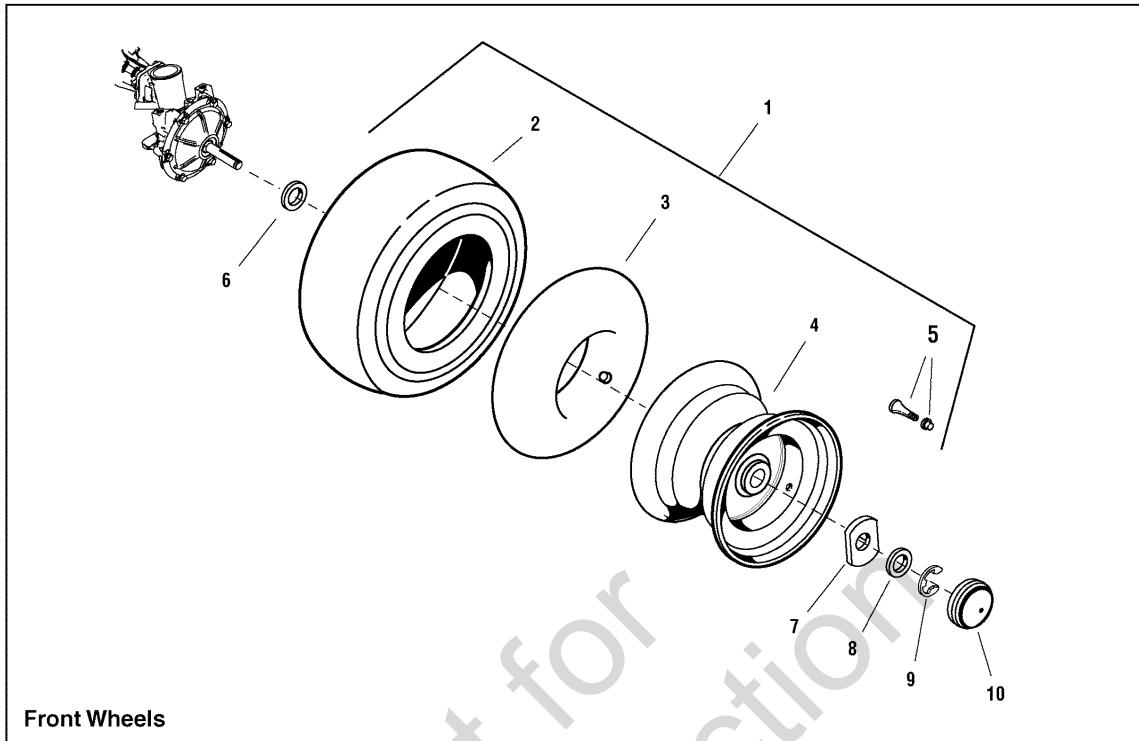
2690679 - Conquest

2690744 - Conquest

Wheels & Tires Group

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.

W987669



The above parts group applies to the following Mfg. Nos.:

1695415 - Conquest

2690679 - Conquest

2690744 - Conquest

Wheels & Tires Group

| REF NO | PART NO. | QTY. | DESCRIPTION |
|---------------|-----------------|-------------|---|
| 1 | 1735010SM | 2 | WHEEL & TIRE ASSEMBLY (Includes Ref. Nos. 2, 3, 4 & 5) |
| 2 | 1735706SM | 2 | TIRE, 16 x 6-1/2-8 |
| 3 | 2153038SM | 2 | TUBE, Tire |
| 4 | 1733237SM | 2 | WHEEL ASSEMBLY |
| 5 | 2172353SM | 4 | VALVE STEM & CAP |
| 6 | 2860202SM | 2 | WASHER, Flat 3/4 x 1-5/8 x 1/8 |
| 7 | 1722717ASM | 2 | WASHER, Flat |
| 8 | 1960114SM | 2 | WASHER, 3/4 |
| 9 | 2827794SM | 2 | RING |
| 10 | 1722676SM | 4 | CAP, Hub |
| 11 | 1960701SM | 4 | WASHER, 1 x 2-1/4 x 1/8 |
| 12 | 1726089SM | 2 | SPACER |
| 13 | 1721400SM | 2 | PLATE & HUB WELDMENT |
| 14 | 1735011SM | 2 | WHEEL & TIRE ASSEMBLY (Includes Ref. Nos. 5, 15, 16 & 17) |
| 15 | 1735705SM | 2 | TIRE, 23 x 10-1/2-12 |
| 16 | 2157638SM | 2 | TUBE, Tire |
| 17 | 1722831SM | 2 | WHEEL |
| 18 | 2177725SM | 10 | NUT, Hex 7/16-20 For Wheel Bolt |
| 19 | 2105337SM | 2 | KEY, Hi-Pro 1/4 x 2 |
| 20 | 1722726ASM | 2 | WASHER, Flat |
| 21 | 1919394SM | 2 | WASHER, Flat |
| 22 | 2834712SM | 2 | RING |

Not for
Reproduction

Footnotes

The above parts group applies to the following Mfg. Nos.:

1695415 - Conquest

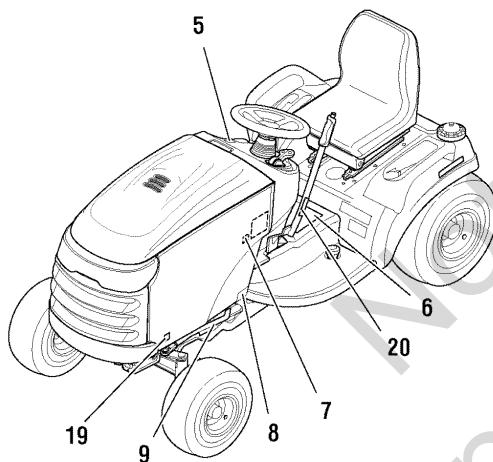
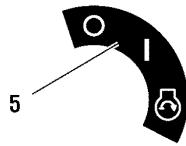
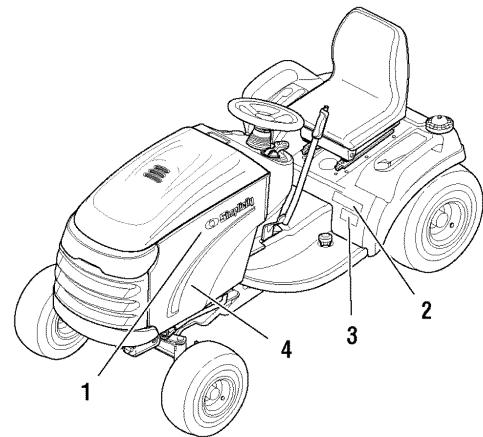
2690679 - Conquest

2690744 - Conquest

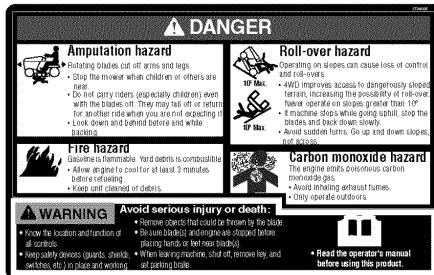
Decals Group

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.

D987669



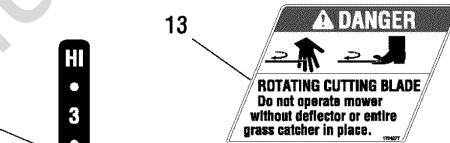
3



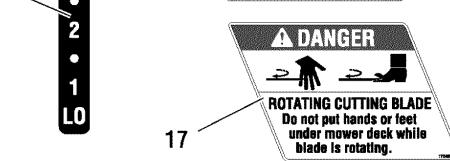
11



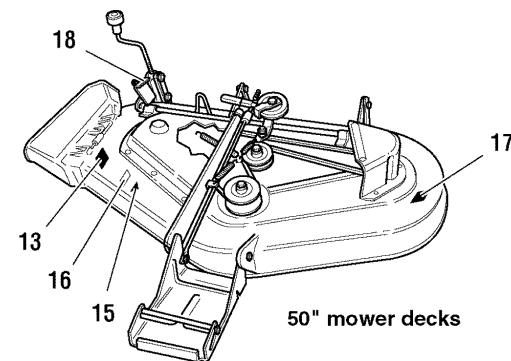
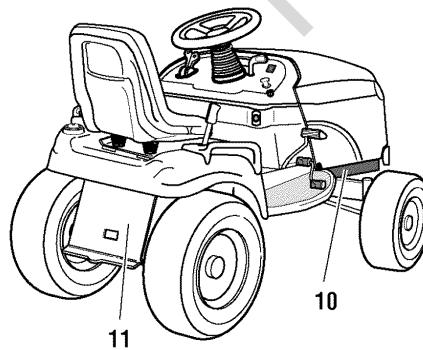
18



13



17



The above parts group applies to the following Mfg. Nos.:

1695415 - Conquest
2690679 - Conquest
2690744 - Conquest

Decals Group

| REF NO | PART NO. | QTY. | DESCRIPTION |
|---------------|-----------------|-------------|---|
| 1 | 1722551SM | 3 | DECAL, Simplicity Silver & Blue w/Icon |
| 2 | 1722820SM | 1 | DECAL, Conquest, Silver & Blue |
| 3 | 1722781SM | 1 | DECAL, 23HP Silver on Clear |
| 4 | 1722773SM | 1 | DECAL, Hood Stripe R.H. SMI Blue & Silver |
| 4 | 1722774SM | 1 | DECAL, Hood Stripe L.H. SMI Blue & Silver |
| 5 | 1722806SM | 1 | DECAL, Ignition Switch Symbols |
| 6 | 1734026SM | 1 | DECAL, Tunnel Cover Danger Slopes, Blades |
| 6 | 1734027SM | 1 | DECAL, Tunnel Cover Danger Slopes, Blades (CE/Export) |
| 7 | 1734142SM | 1 | DECAL, Touch Up Paint |
| 8 | 1723296SM | 2 | STICKER, Protection |
| 9 | * | 1 | DECAL, I.D. Plate |
| 10 | * | 1 | DECAL, Patent |
| 11 | 1723160SM | 1 | DECAL, Transmission Release Valve |
| 13 | 1704277SM | 1 | DECAL, Danger Do Not Operate w/o Deflector |
| 13 | 1720389SM | 1 | DECAL, Danger Rotating Blade (CE/Export) |
| 15 | * | 1 | DECAL, OPEI Certified |
| 16 | 1706640SM | 1 | DECAL, 50" Silver on Black w/Stripe |
| 17 | 1704276SM | 1 | DECAL, Danger Do Not Put Hand/Feet In Mower |
| 18 | 1721197SM | 1 | DECAL, 1 2 3 4 5 6, Height of Cut White/Black |
| 19 | 1726373SM | 2 | DECAL, 4x4 |
| 20 | 1723143SM | 1 | DECAL, Lift (Used only on Domestic Models) |

Not for
Reproduction

Footnotes

NOTE * Not a serviceable part.

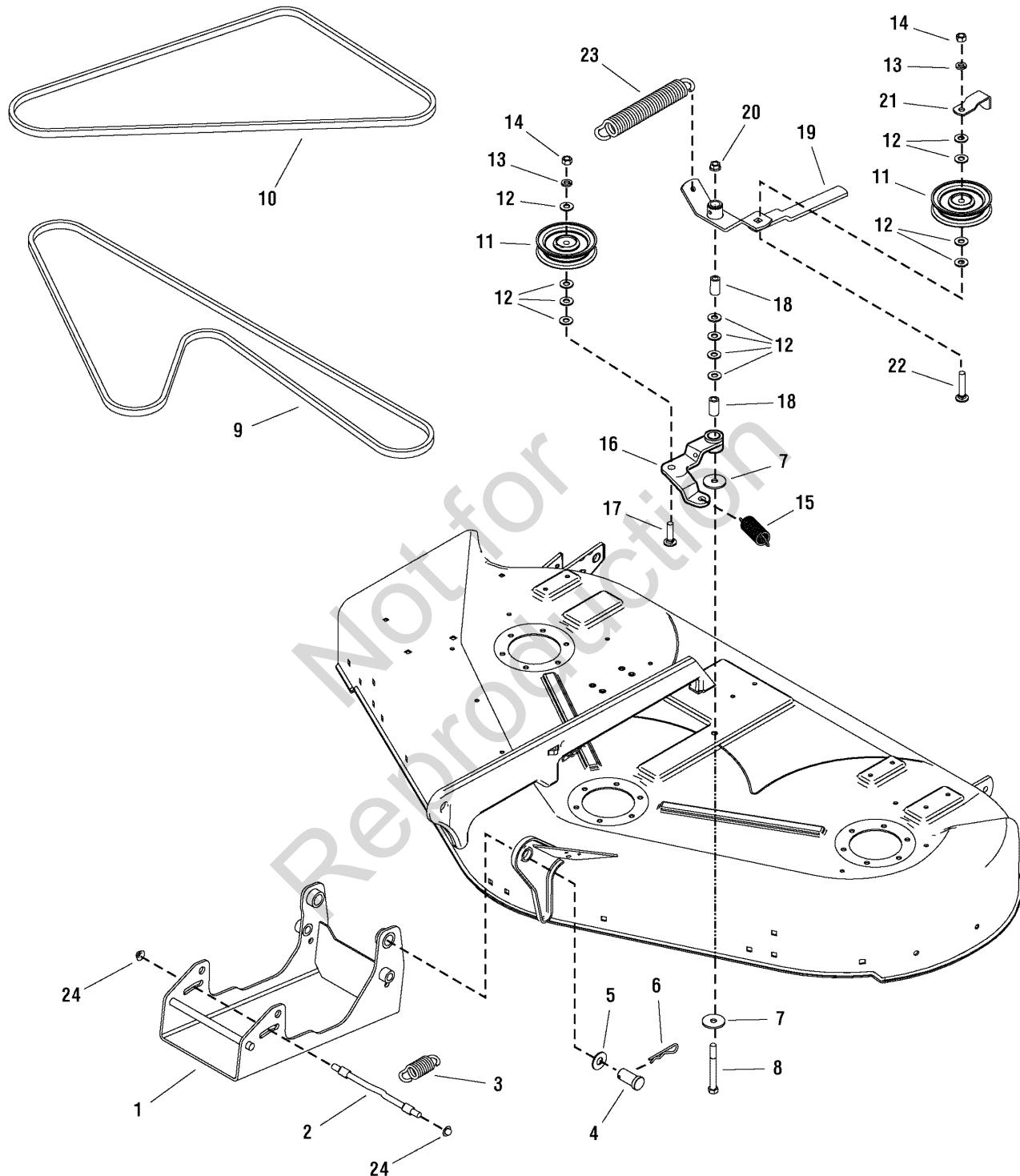
The above parts group applies to the following Mfg. Nos.:

1695415 - Conquest
2690679 - Conquest
2690744 - Conquest

44" & 50" Mower Deck - Clutch & Support Group

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.

987599



The above parts group applies to the following Mfg. Nos.:

1695395 - 50" Mower

2690679 - Conquest

2690744 - Conquest

44" & 50" Mower Deck - Clutch & Support Group

| REF NO | PART NO. | QTY. | DESCRIPTION |
|---------------|-----------------|-------------|---|
| 1 | 1732977ASM | 1 | HITCH & RODS ASSEMBLY, 4WD |
| 2 | 1715759SM | 1 | ROD |
| 3 | 2156302SM | 1 | SPRING, Extension |
| 4 | 1733830SM | 2 | PIN, Clevis |
| 5 | 2860202SM | 2 | WASHER, 3/4 |
| 6 | 1960033SM | 2 | CLIP, Hair Pin |
| 7 | 1924356SM | 2 | WASHER, 3/8 |
| 8 | 1923938SM | 1 | CAPSCREW, Hex Head 3/8-15 x 3-1/2 G5 |
| 9 | 1703836SM | 1 | V-BELT, Arbor Drive (Used only on 50" Mower) |
| 9 | 1721532SM | 1 | V-BELT, Arbor Drive (Used only on 44" Mower) |
| 10 | 1734114SM | 1 | V-BELT, Mower Drive 70.1 (Used only on 50" Mower) |
| 10 | 1734115SM | 1 | V-BELT, Mower Drive 62.1 (Used only on 44" Mower) |
| 11 | 1724387SM | 2 | PULLEY, Idler |
| 12 | 1924940SM | 12 | WASHER, 3/8 |
| 13 | 1916965SM | 2 | LOCKWASHER, Spring 3/8 |
| 14 | 1916950SM | 2 | NUT, Hex 3/8-16 |
| 15 | 1656936SM | 1 | SPRING, Extension |
| 16 | 1718561SM | 1 | LEVER ASSEMBLY, Idler w/Bushing & Fitting |
| 17 | 1931352SM | 1 | CARRIAGE BOLT, 3/8-16 x 1-1/2 G5 |
| 18 | 1674669SM | 2 | SPACER |
| 19 | 1704658SM | 1 | LEVER ASSEMBLY, Idler w/Bushings & Fitting |
| 20 | 1960339SM | 1 | NUT, Hex Flange 3/8-16 Machine Lock |
| 21 | 1677135ASM | 1 | GUARD, Belt |
| 22 | 1960315SM | 1 | CARRIAGE BOLT, 3/8-16 x 2 G5 |
| 23 | 1715435SM | 1 | SPRING, Extension |
| 24 | 1960093SM | 2 | NUT, Push Pal 3/8 Diameter Stud Capped |

Footnotes

The above parts group applies to the following Mfg. Nos.:

1695395 - 50" Mower

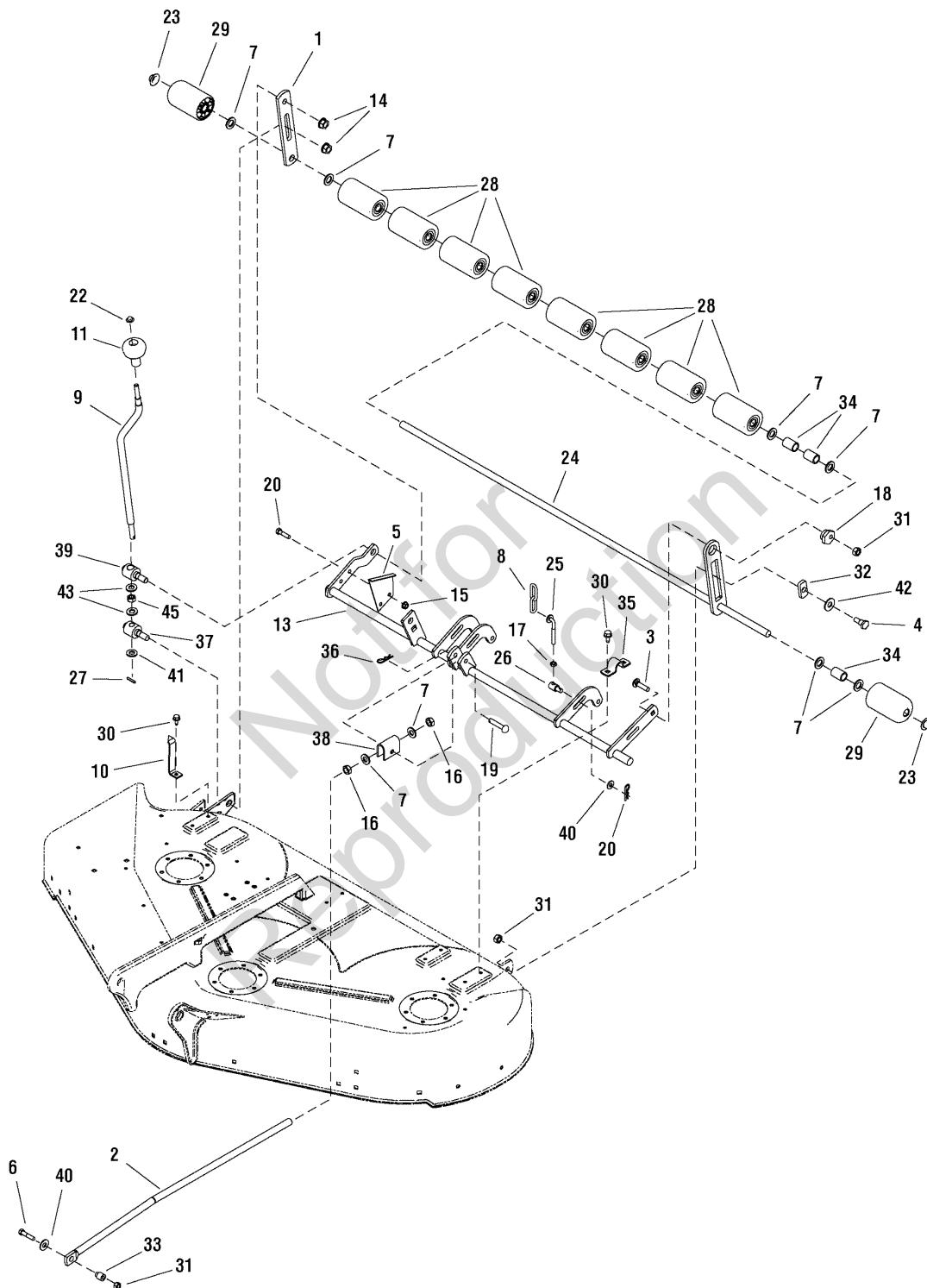
2690679 - Conquest

2690744 - Conquest

50" Mower Deck - Height Adjustment & Roller Bar Group

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.

987883



The above parts group applies to the following Mfg. Nos.:

1695395 - 50" Mower
2690744 - Conquest

50" Mower Deck - Height Adjustment & Roller Bar Group

| REF NO | PART NO. | QTY. | DESCRIPTION |
|---------------|-----------------|-------------|--|
| 1 | 1704074ASM | 1 | BAR, Roller 5/16 |
| 2 | 1722995SM | 1 | ROD, Adjusting |
| 3 | 1931352SM | 1 | CARRIAGE BOLT, 3/8-16 x 1-1/2 G5 |
| 4 | 2172622SM | 1 | BOLT, Shoulder, 3/8-16 G5 |
| 5 | 1704116ASM | 1 | BRACKET, Height of Cut 16GA |
| 6 | 1922606SM | 1 | CAPSCREW, Hex Head 3/8-16 x 1-3/4 G8 |
| 7 | 1924366SM | 8 | WASHER, 5/8 |
| 8 | 1731383ASM | 2 | CHAIN, Link |
| 9 | 1719901SM | 1 | CRANK, Height Adjusting |
| 10 | 1720643ASM | 1 | INDICATOR, Height |
| 11 | 1714084SM | 1 | KNOB, Spinner |
| 13 | 1733522ASM | 1 | SHAFT ASSEMBLY, Rocker 50" |
| 14 | 1930644SM | 2 | NUT, Hex Flange 1/2-13 Two-Way Lock |
| 15 | 1931277SM | 2 | NUT, Hex Flange 5/16-18 Whiz Lock Small |
| 16 | 1915726SM | 2 | NUT, Hex 5/8-11 |
| 17 | 1920161SM | 2 | NUT, Hex Jam 5/16-18 |
| 18 | 1704082SM | 1 | NUT, Hex Adjusting |
| 19 | 2118053SM | 1 | PIN, Round Head Drilled 3/8 x 2 |
| 20 | 1930591SM | 2 | SCREW, Hex Whiz Lock Flange 5/16-18 x 3/4 |
| 22 | 1960093SM | 1 | NUT, Push Pal 3/8 Diameter Stud Capped |
| 23 | 1960520SM | 2 | NUT, Push for 5/8 Diameter Stud Capped |
| 24 | 1716155ASM | 1 | SHAFT & BAR ASSEMBLY, Roller |
| 25 | 1731384SM | 2 | ROD, Height Adjust (Long) |
| 25 | 1724959SM | 2 | ROD, Height Adjust (Short) |
| 26 | 1731382SM | 2 | TRUNNION |
| 27 | 2816001SM | 1 | PIN, Spring |
| 28 | 1668513SM | 8 | ROLLER |
| 29 | 1722036SM | 2 | ROLLER, Rounded |
| 30 | 1664847SM | 6 | SCREW, Hex Washer Head Taptite 5/16-18 x 3/4 |
| 31 | 2860681SM | 3 | NUT, Hex Toplock Spiral lock Flange 3/8-16 |
| 32 | 1677507SM | 1 | SLIDE |
| 33 | 1706644SM | 1 | SPACER, 3/8 x 3/4 x 15/16 |
| 34 | 1709195SM | 3 | SPACER |
| 35 | 1665374SM | 3 | STRAP, Roller |
| 36 | 1960074SM | 3 | CLIP, Hair Pin |
| 37 | 1733257SM | 1 | TRUNNION |
| 38 | 1706645ASM | 1 | TRUNNION |
| 39 | 1733258SM | 1 | TRUNNION |
| 40 | 1924940SM | 3 | WASHER, 3/8 |
| 41 | 1704097SM | 1 | WASHER, Detent |
| 42 | 1924361SM | 1 | WASHER, 1/2 |
| 43 | 1960170SM | 1 | WASHER, 1/2 |
| 45 | 1716953SM | 1 | SPACER |

Footnotes

The above parts group applies to the following Mfg. Nos.:

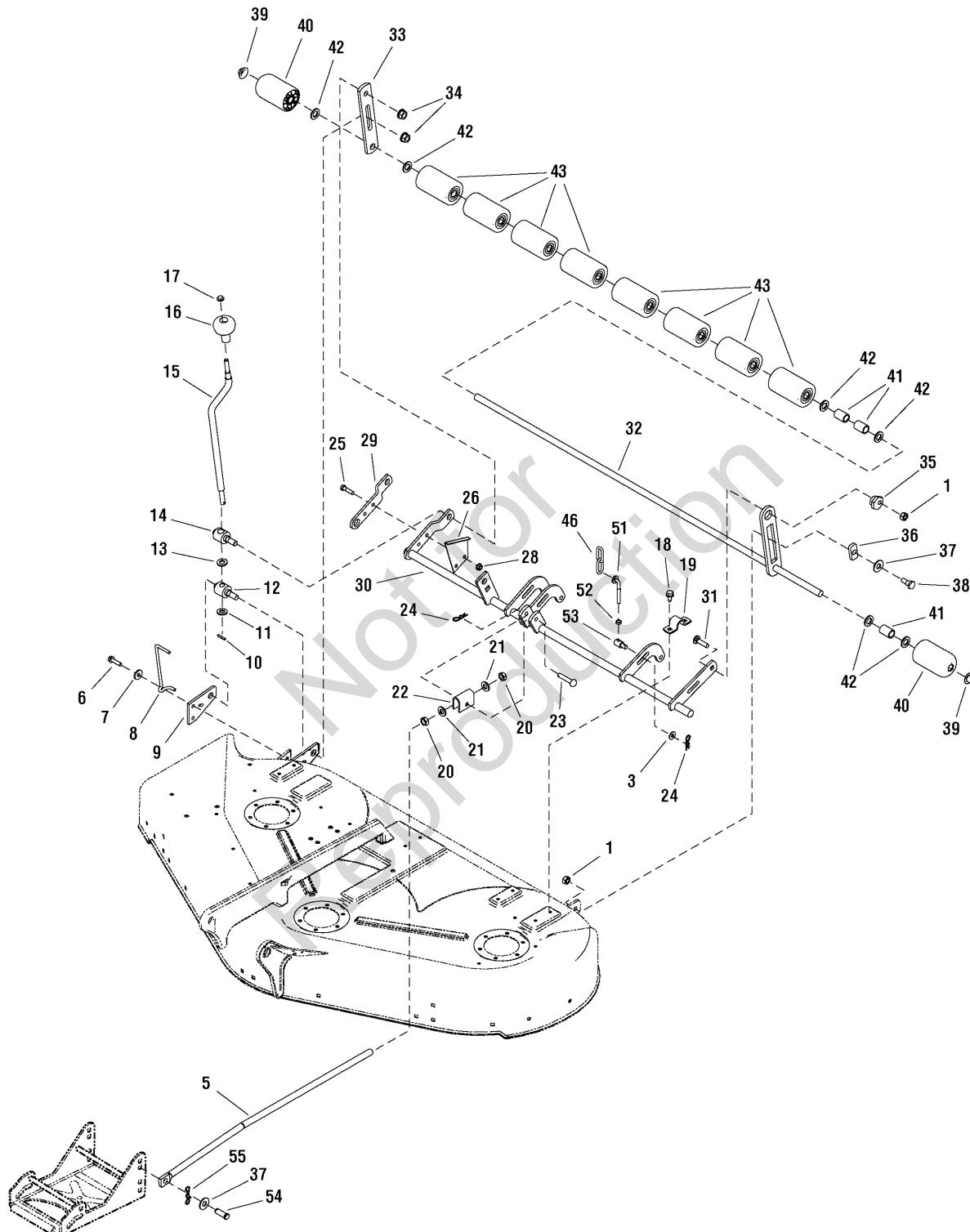
1695395 - 50" Mower

2690744 - Conquest

50" Mower Deck - Height Adjustment & Roller Bar Group

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

987642



The above parts group applies to the following Mfg. Nos.:

2690679 - Conquest

50" Mower Deck - Height Adjustment & Roller Bar Group

| REF NO | PART NO. | QTY. | DESCRIPTION |
|---------------|-----------------|-------------|--|
| 1 | 2860681SM | 2 | NUT, Hex Toplock Spiralock Flange 3/8-16 |
| 3 | 1924940SM | 2 | WASHER, 3/8 |
| 5 | 1722995SM | 1 | ROD, Adjusting |
| 6 | 1931202SM | 2 | SCREW, Hex Washer Head Taptite 5/16-18 x 1-1/4 |
| 7 | 1919381SM | 1 | WASHER, 5/16 |
| 8 | 1704114SM | 1 | INDICATOR, Cutting Height |
| 9 | 1704080ASM | 1 | PLATE, Mower Support |
| 10 | 2816001SM | 1 | PIN, Spring |
| 11 | 1704097SM | 1 | WASHER, Detent |
| 12 | 1704086SM | 1 | TRUNNION, 1-1/4 |
| 13 | 1960170SM | 1 | WASHER, 1/2 |
| 14 | 1704087SM | 1 | TRUNNION, 1-1/4 |
| 15 | 1719901SM | 1 | CRANK, Height Adjusting |
| 16 | 1714084SM | 1 | KNOB, Spinner |
| 17 | 1960093SM | 1 | NUT, Push Pal 3/8 Diameter Stud Capped |
| 18 | 1664847SM | 6 | SCREW, Hex Washer Head Taptite 5/16-18 x 3/4 |
| 19 | 1665374SM | 3 | STRAP |
| 20 | 1915726SM | 2 | NUT, Hex 5/8-11 |
| 21 | 1924366SM | 2 | WASHER, 5/8 |
| 22 | 1706645ASM | 1 | TRUNNION |
| 23 | 2118053SM | 1 | PIN, Round Head Drilled 3/8 x 2 |
| 24 | 1960074SM | 3 | CLIP, Hair Pin |
| 25 | 1921977SM | 2 | CAPSCREW, Hex Head 5/16-18 x 1-1/4 G5 |
| 26 | 1704116ASM | 1 | BRACKET, Height of Cut 16GA |
| 28 | 1931277SM | 2 | NUT, Hex Flange 5/16-18, Whiz Lock Small |
| 29 | 1704083ASM | 1 | ARM, Rear R.H. |
| 30 | 1733522ASM | 1 | SHAFT ASSEMBLY, Rocker 50" |
| 31 | 1931352SM | 1 | CARRIAGE BOLT, 3/8-16 x 1-1/2 G5 |
| 32 | 1716155ASM | 1 | SHAFT & BAR ASSEMBLY, Roller 50" |
| 33 | 1704074ASM | 1 | BAR, Roller |
| 34 | 1930644SM | 2 | NUT, Hex Flange 1/2-13 Two-Way Lock |
| 35 | 1704082SM | 1 | NUT, Hex Adjusting |
| 36 | 1677507SM | 1 | SLIDE |
| 37 | 1924361SM | 2 | WASHER, 1/2 |
| 38 | 2172622SM | 1 | BOLT, Shoulder, 3/8-16 G5 |
| 39 | 1960520SM | 2 | NUT, Push for 5/8 Diameter Stud Capped |
| 40 | 1722036SM | 2 | ROLLER, Rounded |
| 41 | 1709195SM | 3 | SPACER |
| 42 | 1924366SM | 6 | WASHER, 5/8 |
| 43 | 1668513SM | 8 | ROLLER |
| 46 | 1731383ASM | 2 | CHAIN, Link |
| 51 | 1731384SM | 2 | ROD, Height Adjusting |
| 52 | 1920161SM | 2 | NUT, Hex Jam 5/16-18 |

Footnotes

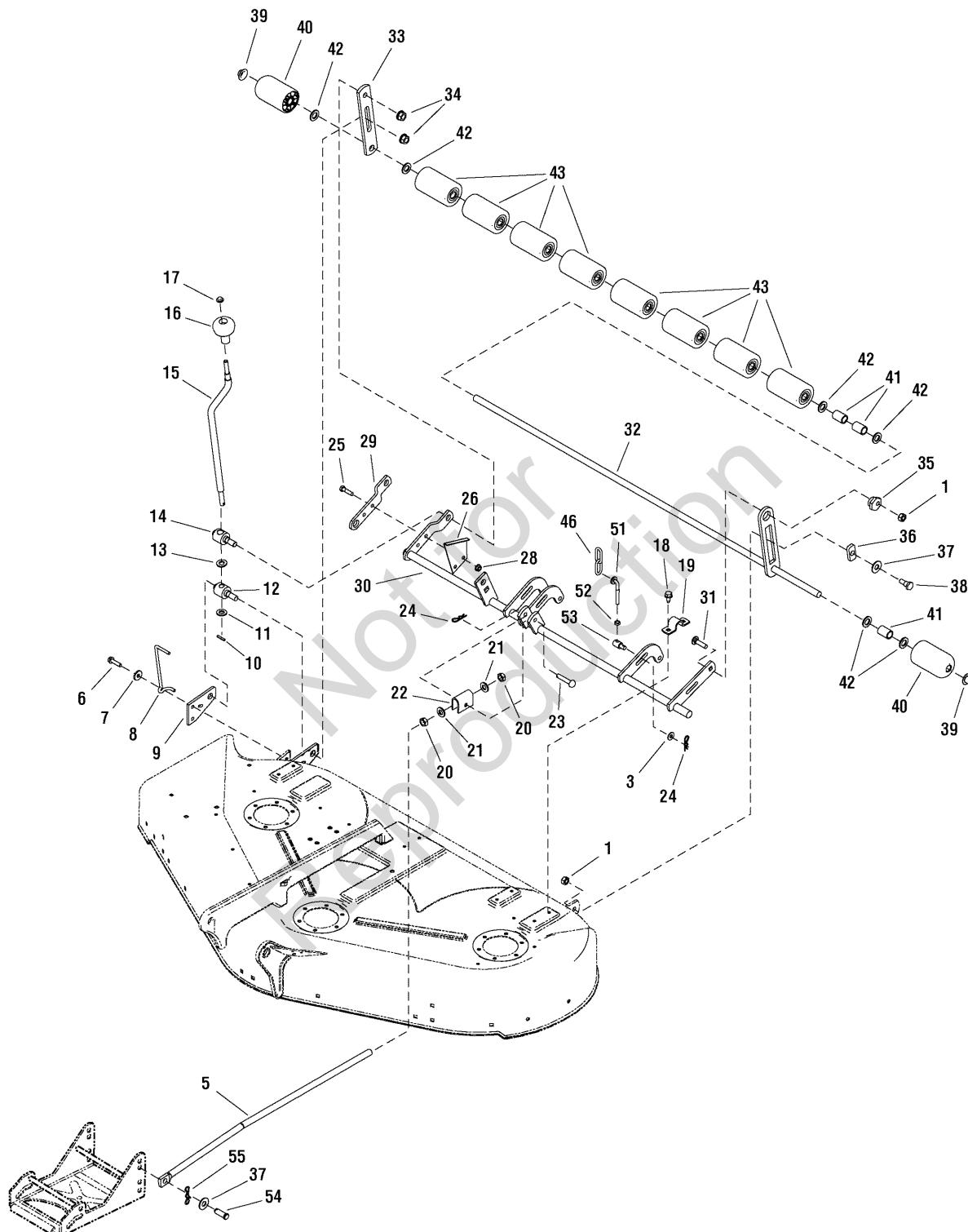
The above parts group applies to the following Mfg. Nos.:

2690679 - Conquest

50" Mower Deck - Height Adjustment & Roller Bar Group

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.

987642



The above parts group applies to the following Mfg. Nos.:

2690679 - Conquest

50" Mower Deck - Height Adjustment & Roller Bar Group

| REF NO | PART NO. | QTY. | DESCRIPTION |
|---------------|-----------------|-------------|---------------------|
| 53 | 1731382SM | 2 | TRUNNION |
| 54 | 1960116SM | 1 | PIN, Yoke |
| 55 | 1722320SM | 1 | PIN, Cotter Locking |

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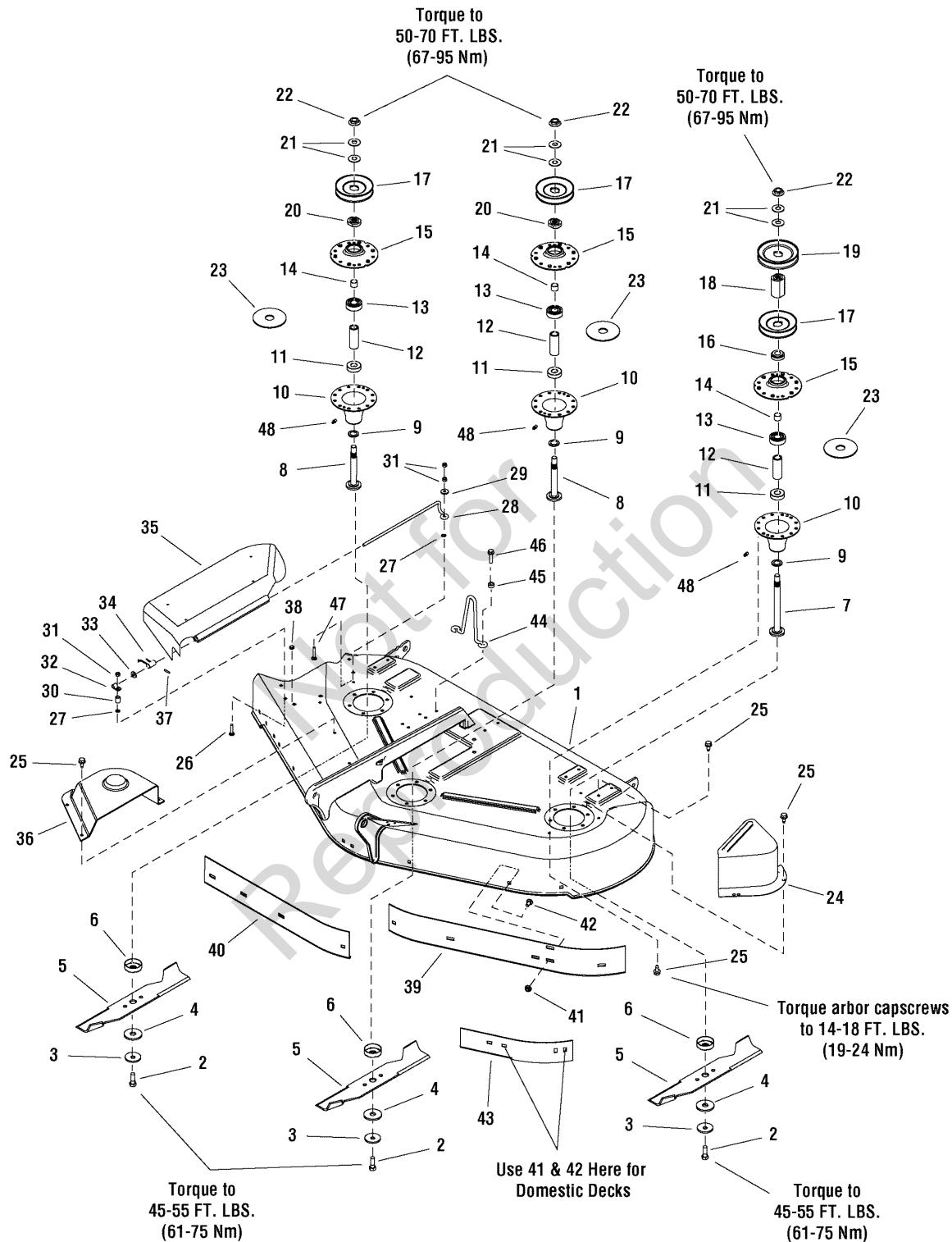
Footnotes

The above parts group applies to the following Mfg. Nos.:
2690679 - Conquest

50" Mower Deck - Housing, Arbors & Blades Group

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

987519



The above parts group applies to the following Mfg. Nos.:

1695395 - 50" Mower
2690744 - Conquest

50" Mower Deck - Housing, Arbors & Blades Group

| REF NO | PART NO. | QTY. | DESCRIPTION |
|---------------|-----------------|-------------|---|
| 1 | 1687325SM | 1 | HOUSING ASSEMBLY, 50" (Orange) |
| 1 | 1687326SM | 1 | HOUSING ASSEMBLY, 50" (Red) |
| 2 | 2823471SM | 3 | CAPSCREW, Hex Head 7/16-14 x 1-1/4 G8 |
| 3 | 1656916SM | 3 | WASHER, Spring |
| 4 | 1713089SM | 3 | WASHER, Hex, 11/16 x 2 |
| 5 | 1708229ASM | 3 | BLADE, Mower 50" |
| 6 | 1713196SM | 3 | SHIELD, Grass Lower Arbor Heat Treat |
| 7 | 1713612SM | 1 | SHAFT, Arbor |
| 8 | 1713195SM | 2 | SHAFT, Arbor |
| 9 | 1713619SM | 3 | WASHER, Cup |
| 10 | 1713338ASM | 3 | HOUSING, Arbor Bottom w/Lube Fitting (Includes Ref. No. 48) |
| 11 | 1705897SM | 3 | BEARING, Ball, 11/16 x 1-9/16 x 15/32 |
| 12 | 1732544SM | 3 | SPACER, Powdered Metal |
| 13 | 2108202SM | 3 | BEARING, Ball |
| 14 | 1715724SM | 3 | SPACER, 21/32 x 3/4 x 5/8 |
| 15 | 1655729ASM | 3 | HOUSING, Arbor Top |
| 16 | 1713533SM | 1 | HUB, Powdered Metal |
| 17 | 1713098SM | 3 | PULLEY |
| 18 | 1713158SM | 1 | HUB, Serated Powdered Metal |
| 19 | 1732951SM | 1 | PULLEY |
| 20 | 1713197SM | 2 | HUB, Pulley, Center & R.H. |
| 21 | 1713675SM | 6 | WASHER, Bellville |
| 22 | 1714419SM | 3 | NUT, Hex Flange 9/16-18 |
| 23 | 1707335SM | 3 | GASKET, Foam Poly |
| 24 | 1720560ASM | 1 | COVER, Arbor |
| 25 | 1664847SM | 27 | SCREW, Hex Washer Head Taptite 5/16-18 x 3/4 |
| 26 | 1931320SM | 2 | CARRIAGE BOLT, 1/4-20 x 1-1/4 G5 |
| 27 | 1960518SM | 2 | NUT, Push for 1/4 Diameter Thread |
| 28 | 1706709SM | 1 | ROD, Deflector E-Coat |
| 29 | 1960353SM | 1 | WASHER |
| 30 | 1710703SM | 2 | SPACER, Powdered Metal |
| 31 | 1920397SM | 2 | NUT, Hex Lock ESNA Light 1/4-20 |
| 32 | 1704873SM | 1 | CLAMP, Wire |
| 33 | 1919326SM | 1 | WASHER, 5/16 |
| 34 | 7101082SM | 1 | SPRING, Torsion Chute |
| 35 | 1705449SM | 1 | DEFLECTOR |
| 36 | 1715673SM | 1 | COVER, Arbor |
| 37 | 1723323SM | 1 | CAP |
| 38 | 1705115SM | 1 | PLUG, Button |
| 39 | 1716870ASM | 1 | BAFFLE, Blowout 50" L.H. (CE/Export) |
| 40 | 1735184ASM | 1 | BAFFLE, Blowout 50" R.H. (CE/Export) |
| 41 | 1927557SM | 2/11 | NUT, Hex Flange 5/16-18 Whiz Lock Large |
| 42 | 1921333SM | 2/11 | CAPSCREW, Hex Head 5/16-18 x 1 G5 |

Footnotes

The above parts group applies to the following Mfg. Nos.:

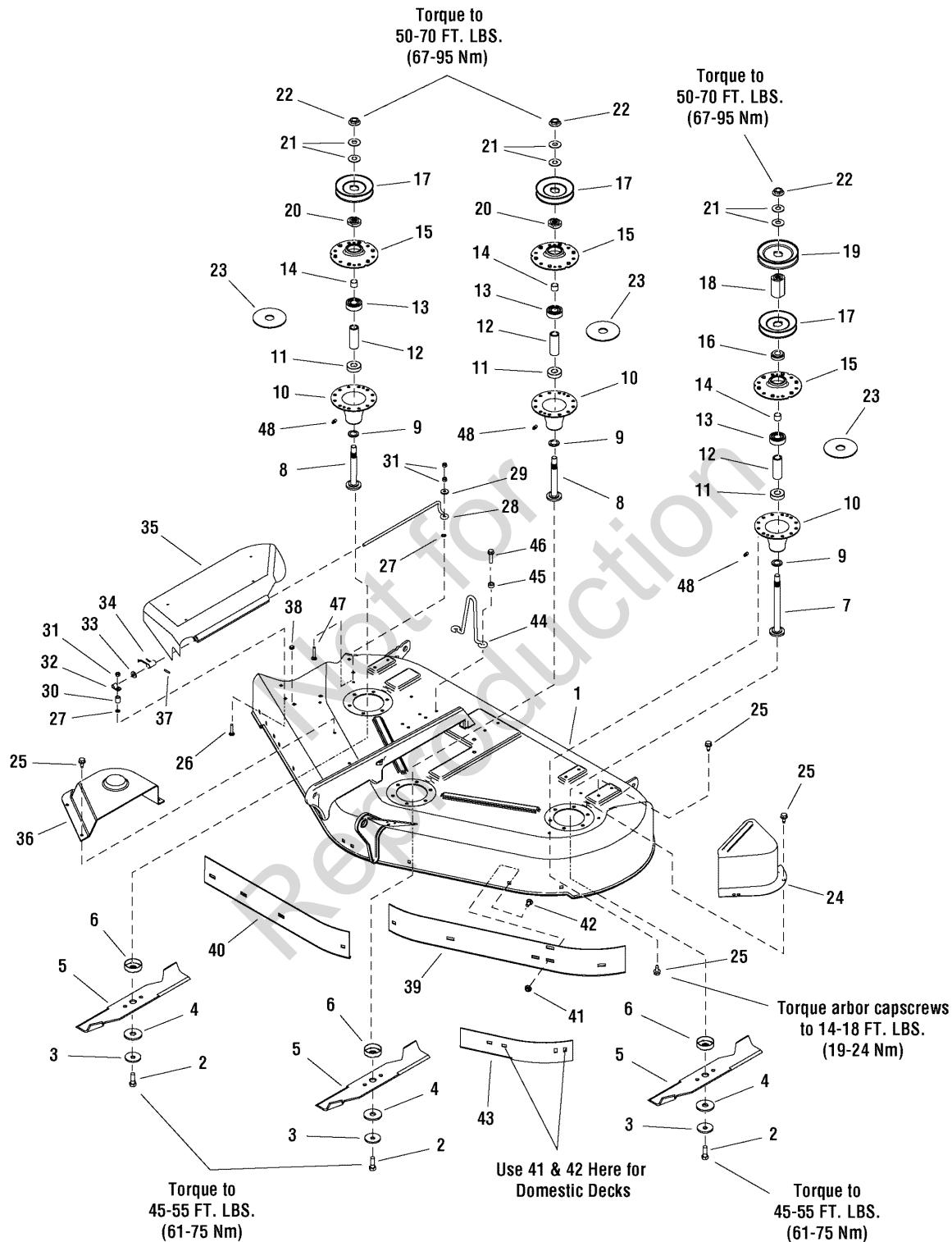
1695395 - 50" Mower

2690744 - Conquest

50" Mower Deck - Housing, Arbors & Blades Group

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

987519



The above parts group applies to the following Mfg. Nos.:

1695395 - 50" Mower
2690744 - Conquest

50" Mower Deck - Housing, Arbors & Blades Group

| REF NO | PART NO. | QTY. | DESCRIPTION |
|---------------|-----------------|-------------|---|
| 43 | 1724538ASM | 1 | BAFFLE, Blowout (Domestic) |
| 44 | 1704098SM | 1 | UPSTOP (Only used on Broadmoor Series) |
| 45 | 1611705SM | 2 | SPACER (Only used on Broadmoor Series) |
| 46 | 1931202SM | 2 | SCREW, Hex Washer Taptite (Only used on Broadmoor Series) |
| 47 | 1960633SM | 2 | CARRIAGE BOLT, 1/4-20 x 1-1/2 G5 |
| 48 | 1704314SM | 3 | FITTING, Grease, 1/4 Drive |

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Footnotes

The above parts group applies to the following Mfg. Nos.:

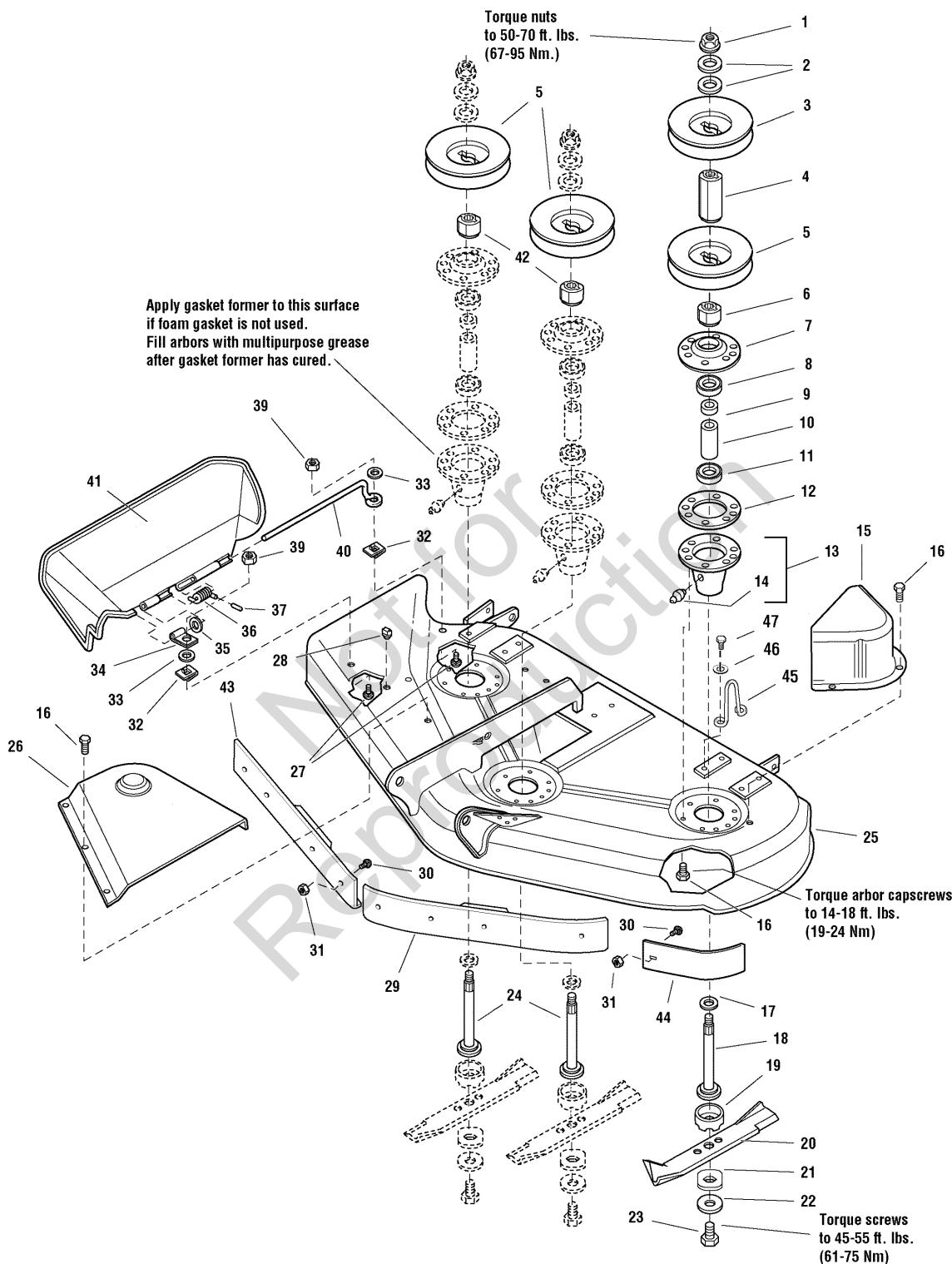
1695395 - 50" Mower

2690744 - Conquest

50" Mower Deck - Housing, Arbors & Blades Group

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.

985972



The above parts group applies to the following Mfg. Nos.:

2690679 - Conquest

50" Mower Deck - Housing, Arbors & Blades Group

| REF NO | PART NO. | QTY. | DESCRIPTION |
|---------------|-----------------|-------------|---|
| 1 | 1714419SM | 3 | NUT, Hex Flange, 9/16-18 |
| 2 | 1713675SM | 6 | WASHER, Bellevilled, 9/16 |
| 3 | 1713161SM | 1 | PULLEY |
| 4 | 1713158SM | 1 | HUB, Double Pulley |
| 5 | 1713098SM | 3 | PULLEY |
| 6 | 1713533SM | 1 | HUB, Double Pulley |
| 7 | 1655729ASM | 3 | COVER, Arbor Housing |
| 8 | 2108202SM | 3 | BEARING, Ball, 3/4 x 1-3/4 x 5/8 |
| 9 | 1715724SM | 3 | SPACER, 21/32 x 3/4 x 5/8 |
| 10 | 1732544SM | 3 | SPACER, 11/16 x 5/32 x 2-11/16 |
| 11 | 1705897SM | 3 | BEARING, Ball, 11/16 x 1-9/16 x 15/32 |
| 12 | 1707335SM | 3 | GASKET, Foam |
| 13 | 1713338ASM | 3 | HOUSING ASSEMBLY, Arbor Bottom, w/Lube Fitting (Includes Ref. No. 14) |
| 14 | 1704314SM | 3 | FITTING, Grease |
| 15 | 1720560ASM | 1 | COVER, Arbor |
| 16 | 1664847SM | 26 | CAPSCREW, Hex Head Taptite, 5/16-18 x 3/4 |
| 17 | 1713619SM | 3 | WASHER, Bellevilled, 9/16, Black |
| 18 | 1713612SM | 1 | SHAFT, Arbor (LH) |
| 19 | 1713196SM | 3 | SHIELD, Grass, Lower |
| 20 | 1708229ASM | 3 | BLADE, Mower, 18-1/8 |
| 21 | 1713089SM | 3 | WASHER, Hex, 11/16 x 2 |
| 22 | 1656916SM | 3 | WASHER, Spring 15/32, Black |
| 23 | 2823471SM | 3 | CAPSCREW, Hex Head, 7/16-14 x 1 |
| 24 | 1713195SM | 2 | SHAFT, Arbor (Center & RH) |
| 25 | 1685495SM | 1 | MOWER HOUSING ASSEMBLY, 50" Mower (Orange) |
| 25 | 1687155SM | 1 | MOWER HOUSING ASSEMBLY, 50" Mower (Red) |
| 26 | 1715673SM | 1 | COVER, Arbor |
| 27 | 1931318SM | 2 | CARRIAGE BOLT, 1/4-20 x 7/8 |
| 28 | 1705115SM | 1 | PLUG, Hole |
| 29 | 1716870ASM | 1 | BAFFLE, Anti-Blowout, LH (CE/Export) |
| 30 | 1931333SM | 2/11 | CARRIAGE BOLT, 5/16-18 x 3/4 |
| 31 | 1927557SM | 2/11 | NUT, Hex, Whizlock, 5/16-18 |
| 32 | 1960518SM | 2 | NUT, Push |
| 33 | 1960353SM | 2 | WASHER, 1/4, Black |
| 34 | 1704873SM | 1 | CLAMP |
| 35 | 1919326SM | 1 | WASHER, 5/16, Black |
| 36 | 7101082SM | 1 | SPRING |
| 37 | 1723323SM | 1 | CAP, Spring End |
| 39 | 1920397SM | 2 | NUT, Hex, 1/4-20 ESNA |
| 40 | 1706709SM | 1 | ROD, Deflector, Front |
| 41 | 1705449SM | 1 | DEFLECTOR, Plastic |
| 42 | 1713197SM | 2 | HUB, Pulley, Center & RH |
| 43 | 1716869ASM | 1 | BAFFLE, Anti-Blowout, RH (CE/Export) |

Footnotes

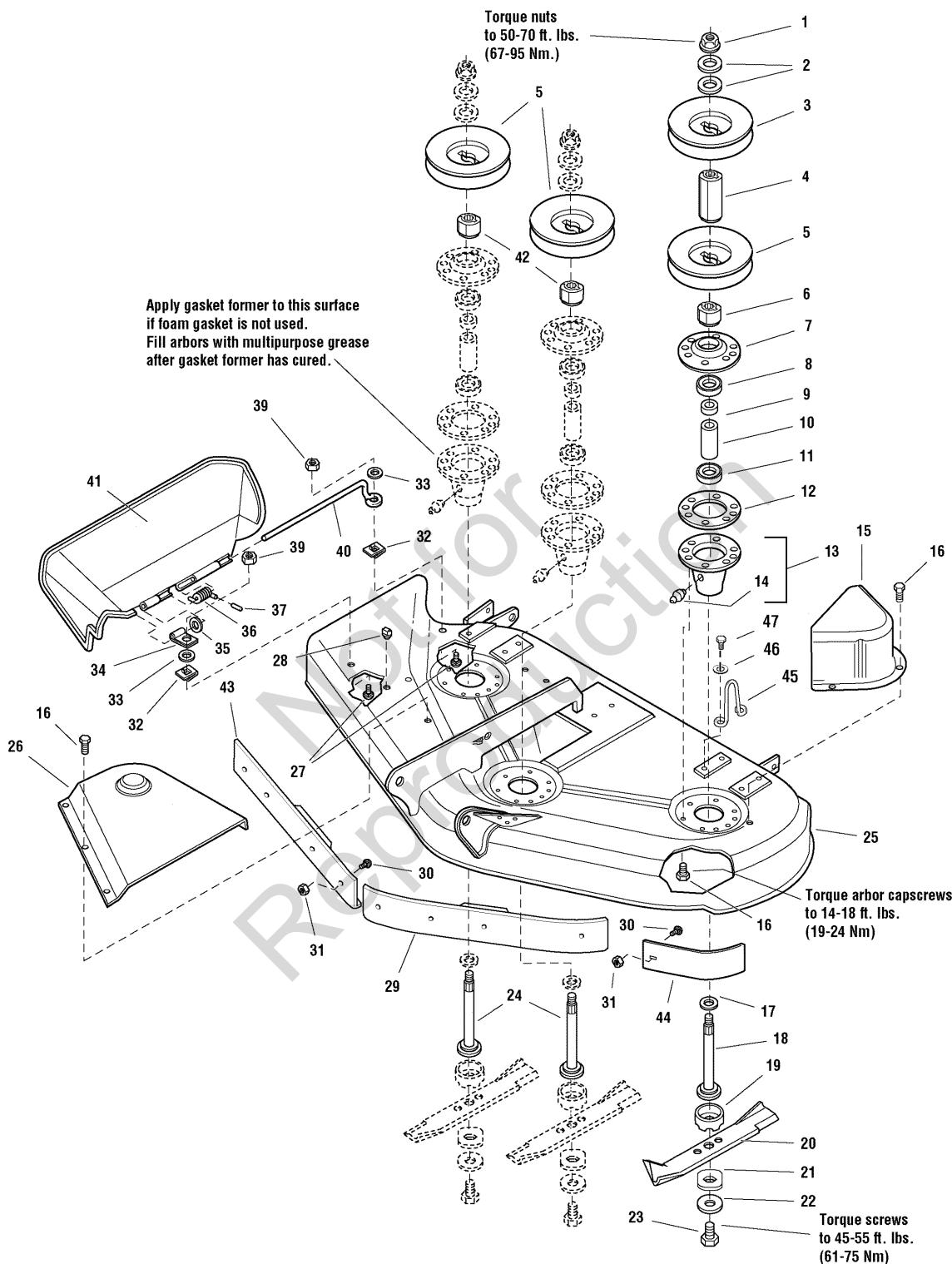
The above parts group applies to the following Mfg. Nos.:

2690679 - Conquest

50" Mower Deck - Housing, Arbors & Blades Group

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.

985972



The above parts group applies to the following Mfg. Nos.:

2690679 - Conquest

50" Mower Deck - Housing, Arbors & Blades Group

| REF NO | PART NO. | QTY. | DESCRIPTION |
|---------------|-----------------|-------------|--------------------|
| 45 | 1719929SM | 1 | UPSTOP |

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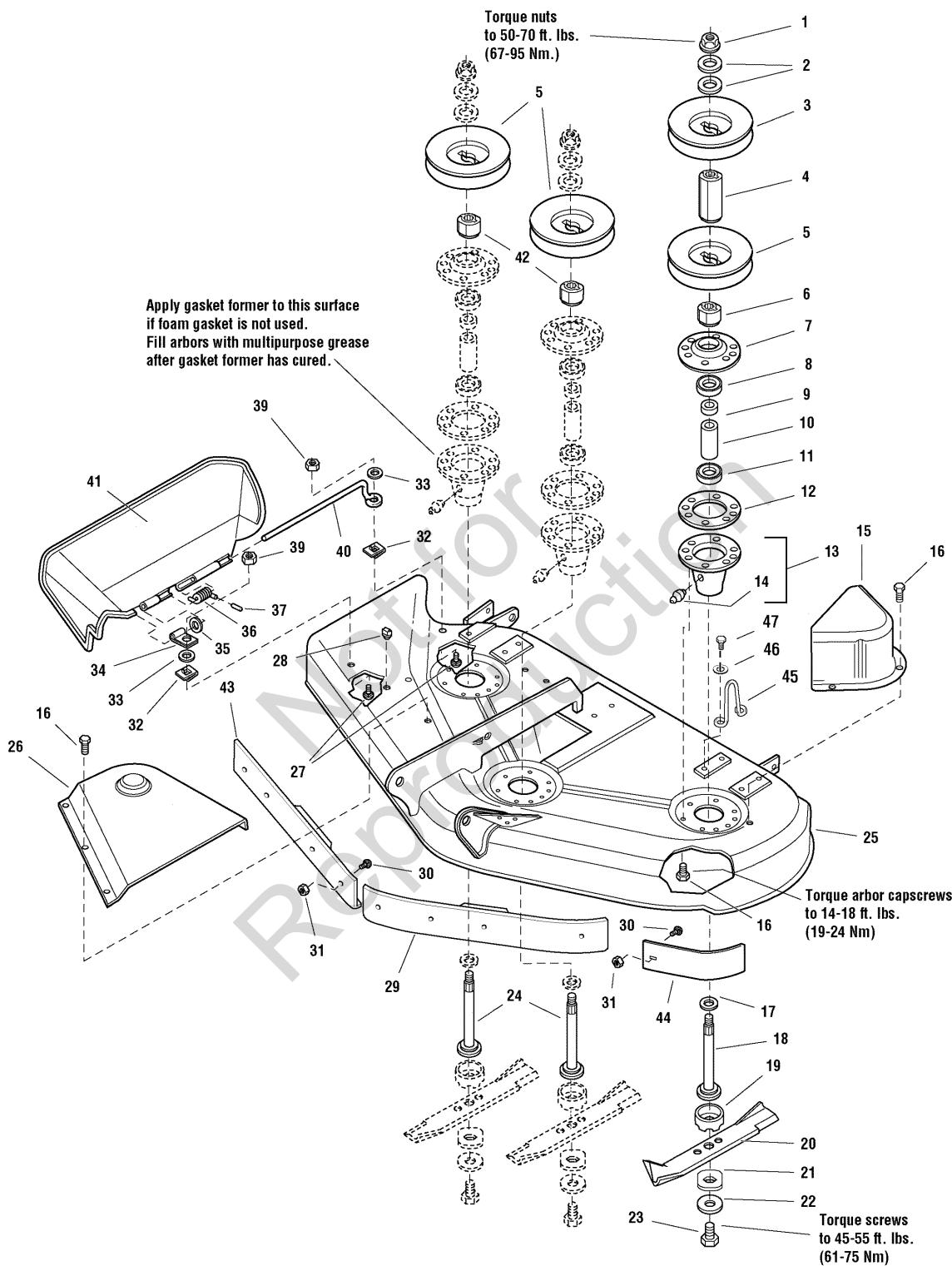
Footnotes

The above parts group applies to the following Mfg. Nos.:
2690679 - Conquest

50" Mower Deck - Housing, Arbors & Blades Group

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.

985972



The above parts group applies to the following Mfg. Nos.:

2690679 - Conquest

50" Mower Deck - Housing, Arbors & Blades Group

| REF NO | PART NO. | QTY. | DESCRIPTION |
|---------------|-----------------|-------------|---------------------------------|
| 44 | 1724538ASM | 1 | BAFFLE, Anit-Blowout |
| 46 | 1924940SM | 2 | WASHER |
| 47 | 1960541SM | 1 | CAPSCREW, Taptite 5/16-18 x 3/4 |

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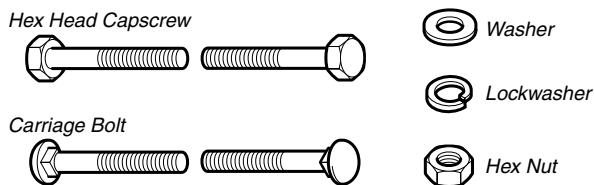
Footnotes

The above parts group applies to the following Mfg. Nos.:
2690679 - Conquest

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Hardware Identification & Torque Specifications

Common Hardware Types

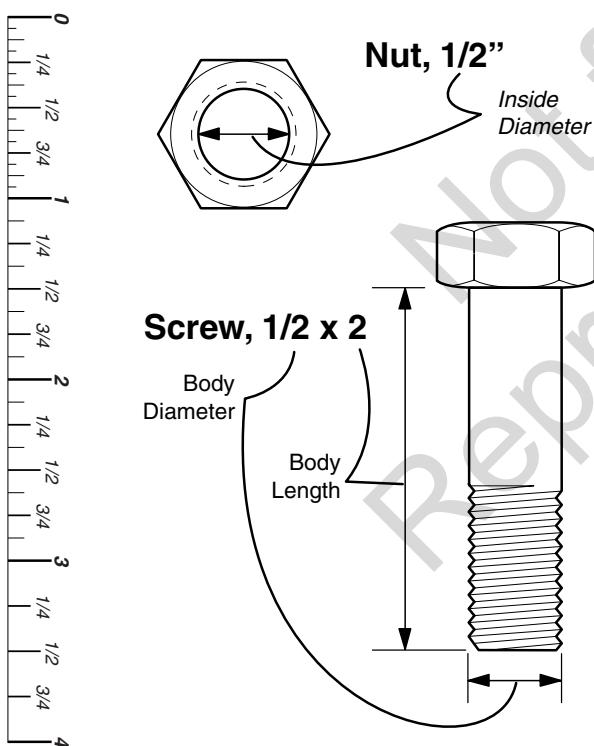


Standard Hardware Sizing

When a washer or nut is identified as **1/2"**, this is the *Nominal size*, meaning the *inside diameter* is 1/2 inch; if a second number is present it represent the *threads per inch*

When bolt or capscrew is identified as **1/2 - 16 x 2"**, this means the *Nominal size*, or *body diameter* is 1/2 inch; the second number represents the *threads per inch* (16 in this example), and the final number is the *body length* of the bolt or screw (in this example 2 inches long).

The guides and ruler furnished below are designed to help you select the appropriate hardware and tools.



Torque Specification Chart

FOR STANDARD MACHINE HARDWARE (Tolerance $\pm 20\%$)

| Hardware Grade | No Marks | SAE Grade 2 | SAE Grade 5 | SAE Grade 8 | | |
|----------------|----------|------------------|-------------|------------------|-------|------------------|
| | | in/lbs ft/lbs | Nm. | in/lbs ft/lbs | Nm. | in/lbs ft/lbs |
| 8-32 | 19 | 2.1 | 30 | 3.4 | 41 | 4.6 |
| 8-36 | 20 | 2.3 | 31 | 3.5 | 43 | 4.9 |
| 10-24 | 27 | 3.1 | 43 | 4.9 | 60 | 6.8 |
| 10-32 | 31 | 3.5 | 49 | 5.5 | 68 | 7.7 |
| 1/4-20 | 66 | 7.6 | 8 | 10.9 | 12 | 16.3 |
| 1/4-28 | 76 | 8.6 | 10 | 13.6 | 14 | 19.0 |
| 5/16-18 | 11 | 15.0 | 17 | 23.1 | 25 | 34.0 |
| 5/16-24 | 12 | 16.3 | 19 | 25.8 | 27 | 34.0 |
| 3/8-16 | 20 | 27.2 | 30 | 40.8 | 45 | 61.2 |
| 3/8-24 | 23 | 31.3 | 35 | 47.6 | 50 | 68.0 |
| 7/16-14 | 30 | 40.8 | 50 | 68.0 | 70 | 95.2 |
| 7/16-20 | 35 | 47.6 | 55 | 74.8 | 80 | 108.8 |
| 1/2-13 | 50 | 68.0 | 75 | 102.0 | 110 | 149.6 |
| 1/2-20 | 55 | 74.8 | 90 | 122.4 | 120 | 163.2 |
| 9/16-12 | 65 | 88.4 | 110 | 149.6 | 150 | 204.0 |
| 9/16-18 | 75 | 102.0 | 120 | 163.2 | 170 | 231.2 |
| 5/8-11 | 90 | 122.4 | 150 | 204.0 | 220 | 299.2 |
| 5/8-18 | 100 | 136 | 180 | 244.8 | 240 | 326.4 |
| 3/4-10 | 160 | 217.6 | 260 | 353.6 | 386 | 525.0 |
| 3/4-16 | 180 | 244.8 | 300 | 408.0 | 420 | 571.2 |
| 7/8-9 | 140 | 190.4 | 400 | 544.0 | 600 | 816.0 |
| 7/8-14 | 155 | 210.8 | 440 | 598.4 | 660 | 897.6 |
| 1-8 | 220 | 299.2 | 580 | 788.8 | 900 | 1,244.0 |
| 1-12 | 240 | 326.4 | 640 | 870.4 | 1,000 | 1,360.0 |

NOTES

- These torque values are to be used for all hardware excluding: locknuts, self-tapping screws, thread forming screws, sheet metal screws and socket head setscrews.
- Recommended seating torque values for locknuts:
 - for prevailing torque locknuts - use 65% of grade 5 torques.
 - for flange whizlock nuts and screws - use 135% of grade 5 torques.
- Unless otherwise noted on assembly drawings, all torque values must meet this specification.

Wrench & Fastener Size Guide



1/4" Bolt or Nut
Wrench—7/16"



5/16" Bolt or Nut
Wrench—1/2"



3/8" Bolt or Nut
Wrench—9/16"



7/16" Bolt or Nut
Wrench (Bolt)—5/8"
Wrench (Nut)—11/16"



1/2" Bolt or Nut
Wrench—3/4"

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www.simplicitymfg.com

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